

# True Origin of Gate Ringing in Superjunction MOSFETs: Device View

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**Abstract**—As superjunction devices are scaled down to smaller dimensions, the gate ringing becomes more prominent in dynamic switching. The exact origin of superjunction MOSFET's gate ringing has not been so far identified as the conventional three-terminal measurement method cannot capture the dynamic behavior of the device, in particular the redistribution of charge between the different internal capacitive components in the superjunction structure. In this article, it is found that the gate ringing is highly related to the input capacitance. Specifically, by employing a TCAD model with a split gate method, the gate-to-source ( $C_{GS}$ ) and gate-to-drain ( $C_{GD}$ ) current are investigated during the dynamic transitions. The gate ringing is highly dependent on sum of the input capacitances ( $C_{GS} + C_{GD}$ ) for the turn-ON. In the case of the turn-OFF, however, the gate ringing is affected by the ratio of the input capacitances ( $C_{GD}/C_{GS}$ ) and a lower  $C_{GS}$  is desirable for a low gate oscillation.

**Index Terms**—Gate ringing, power MOSFET, superjunction.

## I. INTRODUCTION

THE gate ringing during the turn-OFF transition in power metal-oxide-semiconductor field-effect transistors (power MOSFETs), is an undesirable phenomenon leading to shoot-through in half-bridge systems [1]–[3]. The gate ringing mechanism during the turn-OFF is based on a resonant  $RLC$  feedback network. Based on a circuit analysis, several models accounting for the  $V_{DS}$  overshoot and the gate ringing have been developed [4]–[8].

However, the origin of the gate ringing is still unclear because the intricate flow of the current through different capacitive components within the device in dynamic conditions has not been investigated. Although the gate ringing could be significantly reduced by increasing the dynamic  $C_{GD}$ , the  $C_{GD}$  alone cannot explain the fundamental origin of the gate ringing.

According to a technical report [9], the ratio of the gate-to-source capacitance,  $C_{GS}$  to  $C_{GD}$  ( $C_{GS}/C_{GD}$ ) should be as high as possible to minimize gate ringing. The approach of the technical report is logically correct in terms of the circuit analysis. However, a careful insight into the device physics of

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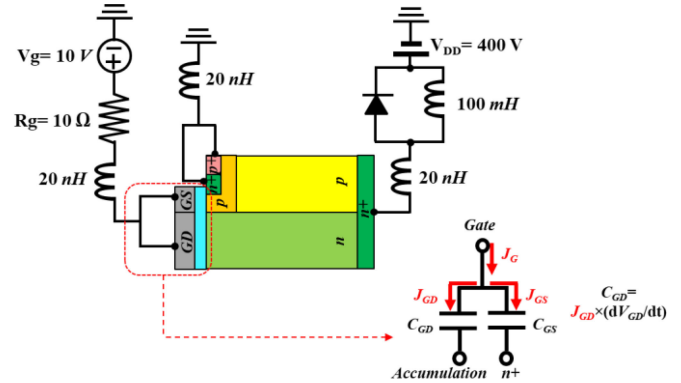


Fig. 1. Schematic illustration of the mix-mode inductive switching configuration.  $J_G$ ,  $J_{GD}$ , and  $J_{GS}$  are the displacement current into gate, gate-to-drain terminal, and gate-to-source terminal, respectively.

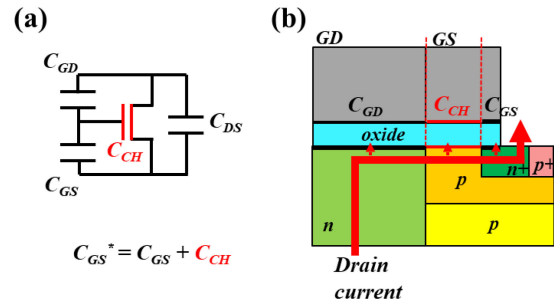


Fig. 2. Schematic illustration of gate-to-channel capacitance,  $C_{CH}$ , of a power MOSFET.  $C_{CH}$  is generally much higher than  $C_{GS}$ .

the power MOSFET and a thorough investigation into the intricate coupling between the device and the circuit bring us to a different conclusion. To start with, we note that the gate-to-channel capacitance,  $C_{CH}$ , in power MOSFETs has been disregarded, or assumed to be included in  $C_{GS}$  in most of the previous studies [3], [4], [10], [11]. By decoupling the gate-to-channel capacitance from the rest of  $C_{GS}$ , we can separately detect the displacement current into the MOS channel and assess its impact on the gate oscillations, as shown in Fig. 1. Note that the use of this TCAD method to decouple the transient currents in different regions does not infer that we propose the fabrication of a split-gate device. This method only allows us a detailed understanding of the phenomena involved in the gate-ringing by using different terminals in the TCAD setup.

In advance, this report defines the  $C_{GS}^*$  is equal to the sum of the  $C_{GS}$  and  $C_{CH}$ , as shown in Fig. 2

$$C_{GS}^* = C_{CH} + C_{GS} \quad (1)$$

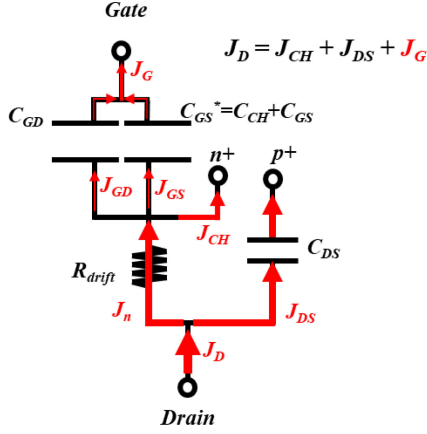


Fig. 3. Schematic illustration of the drain current,  $J_D$ , distribution in a superjunction MOSFET.

where  $C_{CH}$  is the gate to channel capacitance and  $C_{GS}$  is the gate to n+ overlap capacitance. It has been unclear whether the drain current charges the  $C_{GS}$  during the dynamic switching. According to the conventional circuit model given by Fig. 2(a),  $C_{GS}$  can be only charged by the displacement current crossing the  $C_{GD}$  [12]. However, considering the drain current path in a real device shown in Fig. 2(b), the drain current must pass through the channel, and the n+ region and, therefore, some portion of the drain current must directly flow through  $C_{GD}$  and  $C_{GS}^*$ . For this reason, a circuit model for dynamic conditions in a power MOSFET can be drawn as shown in Fig. 3.

Where  $J_G$ ,  $J_{GD}$ , and  $J_{GS}$  are gate, gate-to-drain, and gate-to-source current, respectively.  $J_{CH}$ ,  $J_D$ , and  $J_{DS}$  are channel (n+ contact), drain, and drain-to-source (p+ contact) current, respectively. Using basic circuit analysis one can derive

$$\begin{aligned} J_D &= J_{CH} + J_{DS} + J_{GD} + J_{GS} \\ &= J_{CH} + J_{DS} + J_G = J_S + J_G. \end{aligned} \quad (2)$$

Simply, the drain current ( $J_D$ ) is the sum of the gate current ( $J_G$ ) and the source current ( $J_S$ ). Equation (2) will be verified in the next section. The employed device is a superjunction (SJ) MOSFET because SJ MOSFETs have a smaller chip size than standard type (planar) MOSFETs, and therefore, they are prone to a significant gate ringing during the turn-OFF owing to the parasitic inductance. The goal of this study is to understand the real origin of the gate ringing in power MOSFETs and to verify the validity via detailed TCAD and mix-mode simulations.

## II. SIMULATION SETTINGS

A mixed-mode (device and circuit) simulation was employed for the inductive switching as shown in Fig. 1. The parasitic inductance of each terminal was 20 nH and the series gate resistance,  $R_g$ , was 10  $\Omega$ . The gap of the GD and the GS poly gates was 1 nm which does not affect the operation of the device. The parasitic inductance for each terminal of the device can be varied from at least 5 nH to around 50 nH depending on the package type and the circuit configuration. Therefore, 20 nH is not too large and not too small for seeing practical oscillation

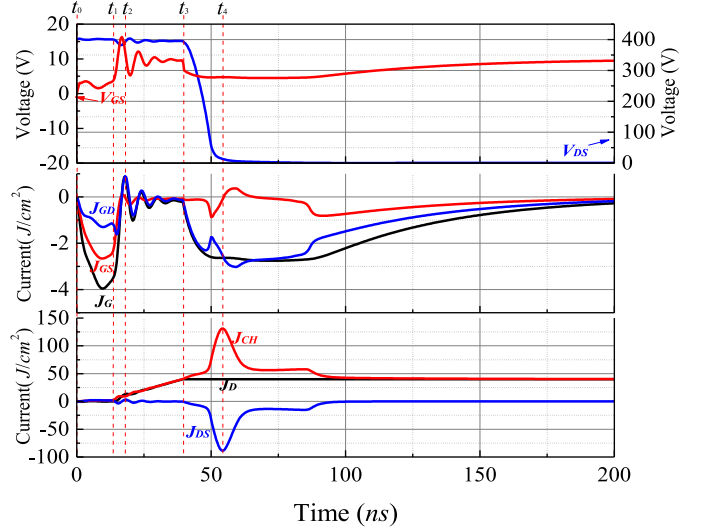


Fig. 4. Waveforms of inductive switching of the superjunction MOSFET during the turn-ON transition.

behavior. 10 V pulse was applied to the gate during the turn-ON and the gate was grounded during the turn-OFF.

The mobility model employed was doping dependent and high field saturation based on Masetti model [13], [14]. No hot carrier injection effects were considered. The half-cell pitch ( $d$ ) of the device was 4.0  $\mu\text{m}$  with the same pillar widths (n-pillar = p-pillar = 2.0  $\mu\text{m}$ ) and the length of the pillar was 40  $\mu\text{m}$ . The doping concentration of the n-pillar and the p-pillar was the same:  $N_D = N_A = 4.5 \times 10^{15} \text{ cm}^{-3}$ . The thickness of the oxide was 0.1  $\mu\text{m}$ .

The device's breakdown voltage is 730 V (650 V rating). The freewheeling diode was ideal without the reverse recovery current. The operating temperature was 300 K and the Joule heating (self-heating) was ignored. Nevertheless, we have checked that the gate ringing with/without Joule heating was virtually the same.

## III. TURN-ON ANALYSIS

Fig. 4 shows the waveforms of the superjunction MOSFET during the turn-ON transient period. It should be noted that during the turn-ON, the gate ringing occurs before the MOSFET enters the plateau period, and, during the turn-OFF, the ringing starts at the beginning of the Miller plateau.

$t_0 - t_1$ : As soon as the gate voltage is applied at  $t_0$ , both of the  $C_{GD}$ , and the  $C_{GS}^*$  start being charged by the inflow of the  $J_{GD}$ , and the  $J_{GS}$ . The inflow current rate  $dJ_G/dt$  causes a reverse gate potential,  $L_G \times dJ_G/dt$ , with a small oscillation (8 ns). When the channel of the MOSFET is activated (the inversion) with the threshold voltage,  $V_{th}$ , at  $t_1$ , the drain current flows through the channel. Fig. 5 shows the schematic current flow during  $t_0 \sim t_1$ .

$t_1 - t_2$ : When the MOS channel is turned-ON at  $t_1$ , the drain current,  $J_D$ , starts flowing into a channel current,  $J_{CH}$ , with a  $dJ_D/dt$ . The  $dJ_D/dt$  causes a temporary "potential shift" of the device. Specifically, the  $dJ_D/dt$  is multiplied by the parasitic source inductance ( $L_S \times dJ_D/dt$ ), and the parasitic drain inductance ( $L_D \times dJ_D/dt$ ), as shown in Fig. 6.

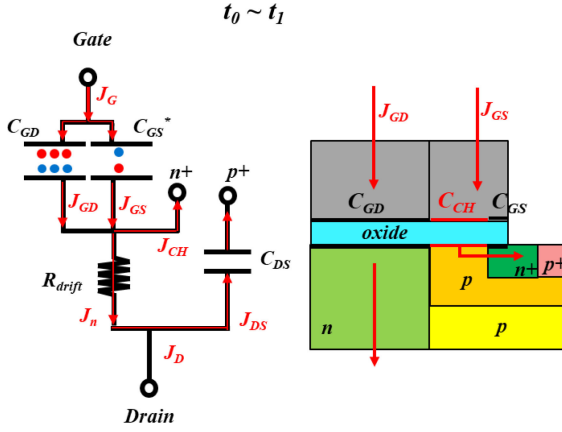


Fig. 5. Schematic illustration of the current flow during  $t_0 - t_1$ . Blue circle: hole, and red circle: electron.

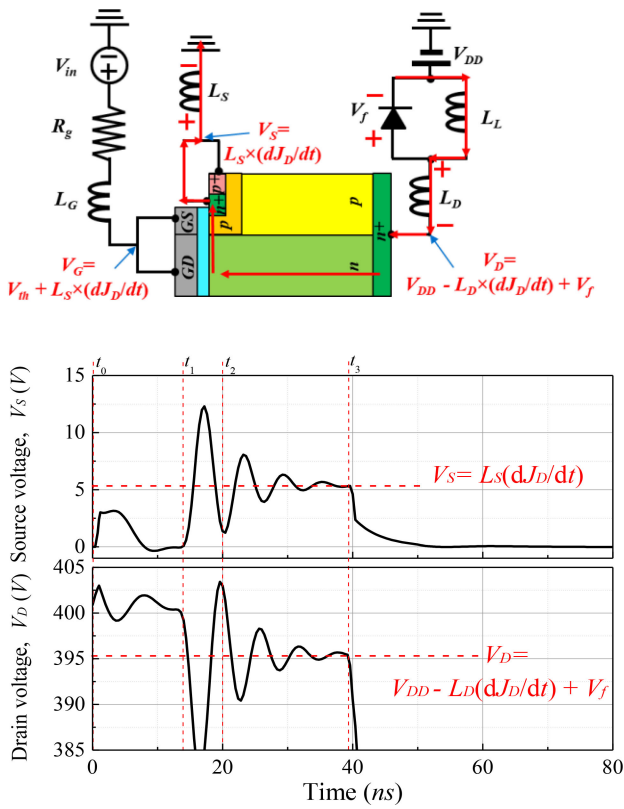


Fig. 6. "Potential shift" in the superjunction MOSFET when the channel current start flowing with  $dJ_D/dt$  during  $t_1 \sim t_2$ .

The potential shift of the drain and the source sides have been reported in several studies [15]–[17], but the gate terminal has not been examined in detail [11]. The potential on the source and drain terminal can be written as

$$V_S(t_1) = 0 \quad (3a)$$

$$V_S(t_2) = L_S \frac{dJ_D}{dt} \quad (3b)$$

$$V_D(t_1) = V_{DD} \quad (4a)$$

$$V_D(t_2) = V_{DD} - L_D \frac{dJ_D}{dt} + V_f. \quad (4b)$$

Owing to the increased source potential, the gate potential is suddenly shifted by the amount ( $L_S \times dJ_D/dt$ ) without any gate charging current, as shown in Fig. 4. The gate potential can be written as

$$V_G(t_1) = V_{th} \quad (5a)$$

$$V_G(t_2) = V_{th} + V_S = V_{th} + L_S \frac{dJ_D}{dt}. \quad (5b)$$

The sudden shift of the gate potential lowers the inflow of gate current,  $J_G$ , sharply

$$J_G(t_1) = \frac{V_{in} - V_G}{R_g} = \frac{V_{in} - V_{th}}{R_g} \quad (6a)$$

$$J_G(t_2) = \frac{V_{in} - V_G}{R_g} = \frac{V_{in} - (V_{th} + L_S \frac{dJ_D}{dt})}{R_g}. \quad (6b)$$

The change of gate current owing to the "potential shift" during  $t_1 \sim t_2$

$$\frac{dJ_G}{dt} = \frac{J_G(t_2) - J_G(t_1)}{t_2 - t_1} = \frac{1}{t_2 - t_1} \frac{L_S}{R_g} \frac{dJ_D}{dt}. \quad (7)$$

It should be noted that relationships given by (3b), (4b), (5b), (6b), and (7) are the middle value of the oscillation. The rapid change of the gate current,  $dJ_G/dt$ , given by (7) finally produces a gate ringing by coupling with the parasitic gate inductance  $L_G \times dJ_G/dt$  and the input capacitance,  $C_{iss}$  ( $C_{GD} + C_{GS}^*$ ). Since the gate resistance,  $R_g$ , and the parasitic inductance,  $L_G$ , and the input capacitance  $C_{iss}$  are connected in series, the damping factor,  $\zeta$ , can be calculated by a second-order differential equation [18]

$$\zeta = \frac{R_g}{2} \sqrt{\frac{C_{iss}}{L_G}}. \quad (8)$$

The higher the damping factor is, the lower the gate ringing is. With given external components of the device, such as  $R_g$  and  $L_G$ , the only way for reducing the gate ringing is to increase the input capacitance.

$t_2 - t_3$ : Since the drain current is increased with a constant rate, the "potential shift" lasts until the device supports the driving current. To sustain the increased drain current on the channel of the MOSFET, the gate should be charged continuously

$$V_G(t_2 \sim t_3) = V_{th} + \frac{J_D}{g_m} + V_S = V_{th} + \frac{J_D}{g_m} + L_S \frac{dJ_D}{dt} \quad (9)$$

$$J_G(t_2 \sim t_3) = \frac{V_{in} - V_G}{R_g} = \frac{V_{in} - \left( V_{th} + \frac{J_D}{g_m} + L_S \frac{dJ_D}{dt} \right)}{R_g} \quad (10)$$

where  $g_m$  is the transconductance of the MOSFET. Fig. 7 shows the schematic current flow in the device.

$t_3 - t_4$ : As soon as the driving current is completely transferred into the device, the  $dJ_D/dt$  becomes zero and the "potential shift" is removed. The device enters the Miller plateau period to decrease the  $V_{DS}$ . As the  $V_{DS}$  decreases, the discharging current ( $J_{DS}$ ) from the  $C_{DS}$  is directly transferred to the channel current ( $J_{CH}$ ) causing a rapid increase in the channel current. The decrease in the  $V_{DS}$  continuously lowers the potential of

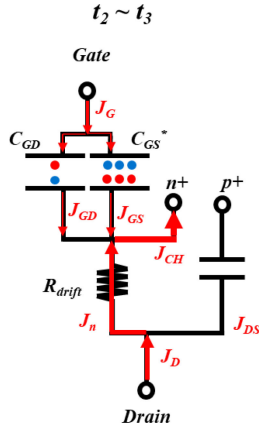


Fig. 7. Schematic illustration of the current flow during  $t_2 - t_3$ . Blue circle: hole. Red circle: electron.

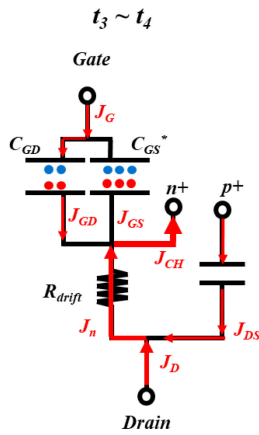


Fig. 8. Schematic illustration of the current flow during  $t_3 - t_4$ . Blue circle: hole. Red circle: electron.

the accumulation layer charging the  $C_{GD}$  ( $J_G \approx J_{GD}$ ). Fig. 8 shows the schematic current flow.

After  $t_4$ : The  $C_{DS}$  is continuously discharged until the  $V_{DS}$  reaches the on-state voltage, and both the  $C_{GD}$  and the  $C_{GS}^*$  are charged until the  $V_{GS}$  reaches  $V_{in}$ .

#### IV. TURN-OFF ANALYSIS

Fig. 9 shows the typical waveforms of the turn-OFF transition of a superjunction MOSFET with the inductive switching circuit given by Fig. 1.

$t_0 - t_1$ : This time is the transition period when both  $J_{GD}$  and  $J_{GS}$  are flowing out from the  $C_{GD}$  and the  $C_{GS}^*$  (discharging of the gate). As suggested by (2), some amount of the drain current is flowing into the gate oxide,  $J_D - J_{CH} - J_{DS} = J_G$ . Fig. 10 shows the schematic current flow during  $t_0 - t_1$ . The blue and red circles are charged holes and electrons, respectively.

$t_1 - t_2$ : During this period (Miller plateau), the drain current commutes from the channel ( $J_{CH}$ ) into the  $C_{DS}$  charging current ( $J_{DS}$ ) with increasing the  $V_{DS}$ . Most of the gate current is from the discharging of the  $C_{GD}$  because the increased  $V_{DS}$  raises the potential on the accumulation region continuously, i.e., the potential difference between the gate (or  $GD$  terminal) and the accumulation region becomes smaller. Since the  $C_{DS}$  is very

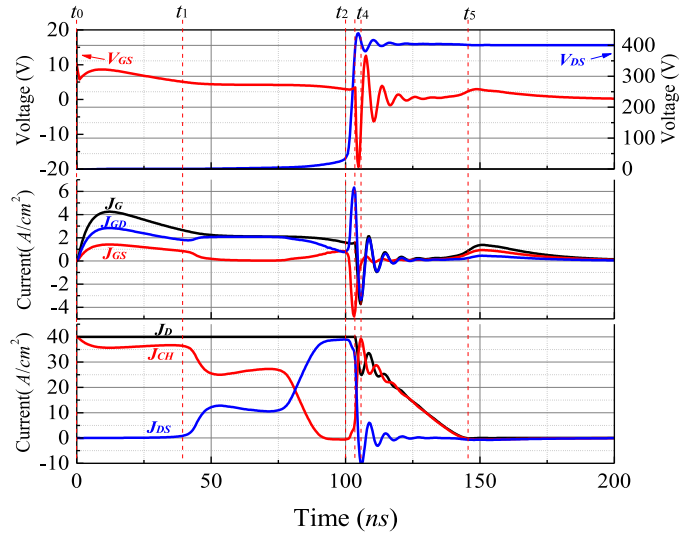


Fig. 9. Waveforms of inductive switching of the superjunction MOSFET during the turn-OFF transition.

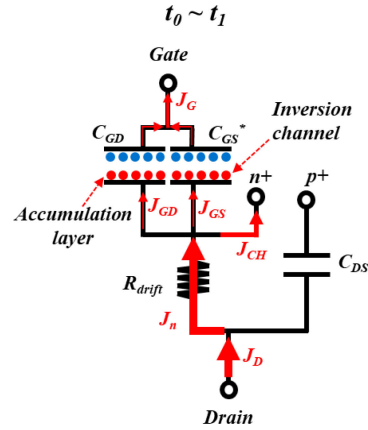
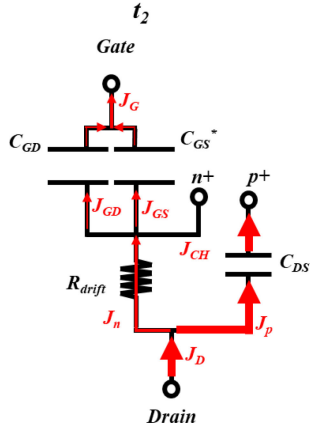
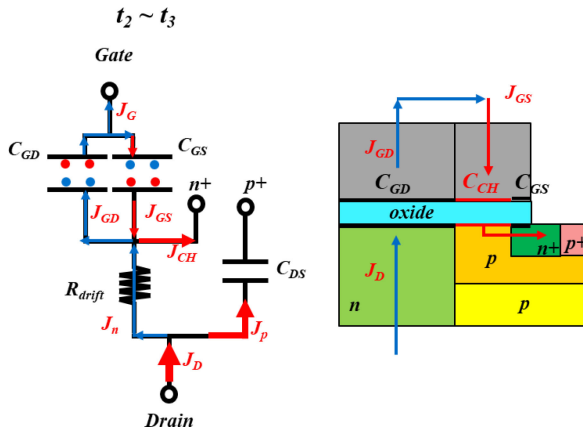


Fig. 10. Schematic current flow during  $t_0 - t_1$ . Blue circle: hole. Red circle: electron.

large in a superjunction MOSFET, most of the drain current is converted to the  $C_{DS}$  charging current [19]. At the same time, the channel current becomes zero and the channel of the MOSFET is depleted from inversion (temporary turn-OFF) with a slight decrease in  $V_{GS}$  below  $V_{th}$ . Fig. 11 shows the schematic current flow at  $t_2$ .

$t_2 - t_3$ : As reported in previous studies, the superjunction  $C_{DS}$  decreases rapidly when the n-pillar and the p-pillar are fully depleted (pinch-off potential) [20], and, due to the small  $C_{DS}$ , the sharp increase in  $V_{DS}$  occurs until  $V_{DD}$  (400 V). The smaller  $C_{DS}$  does require less current to be charged, and, therefore, the drain current transfers to the channel current again. Meanwhile, the sharp increase in  $V_{DS}$  raises the potential on the accumulation region continuously causing a smaller potential drop across the  $C_{GD}$ , and a high current flow of the  $I_{GD}$ .

The displacement current across the  $C_{GD}$  ( $I_{GD}$ ) during  $t_2 - t_3$ , mostly flows into the  $C_{GS}^*$  rather than flowing out to the gate driver because the MOS channel should be turned-ON again (it was temporarily turned-OFF at  $t_2$ ) to sustain the transferred channel current,  $J_{CH}$ , from,  $J_D$ . During the turn-ON

Fig. 11. Schematic illustration of the current flow at  $t_2$ .Fig. 12. Schematic illustration of the current flow during  $t_2 - t_3$ . Blue circle: hole. Red circle: electron.

transition, the gate current was directly converted into the  $J_{GD}$  while decreasing the  $V_{DS}$  rapidly. However, during the turn-OFF transition, the  $J_{GD}$  is not only flown out through the  $R_g$ , but also converted into  $J_{GS}$  to charge the  $C_{GS}^*$ .

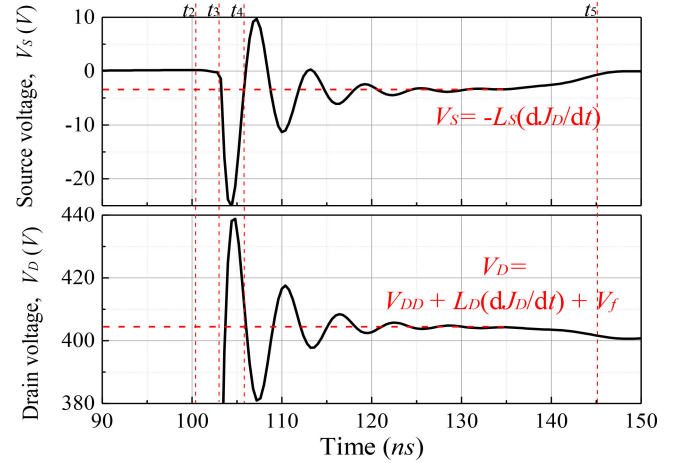
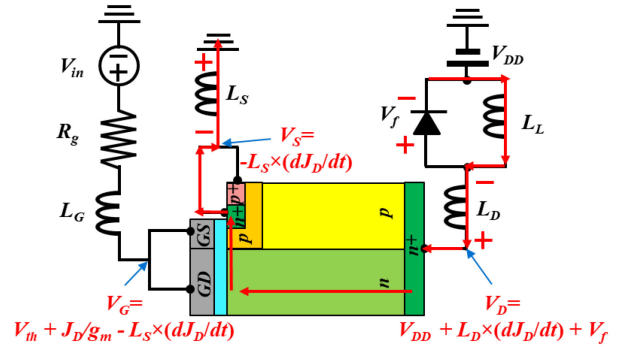
In Fig. 9, there is a slight increase in  $J_{CH}$  while decreasing  $J_{DS}$  (100–103 ns). However, the increased channel current is not coming from the drain, but from the  $C_{GS}^*$  charging electrons to form an inversion layer. Fig. 12 shows the schematic current flow during  $t_2 - t_3$ .

$t_3 - t_4$ : After the  $V_{DS}$  reaches the  $V_{DD}$ , which is the moment when the  $C_{DS}$  charging is completed to sustain the  $V_{DD}$ , the  $J_{DS}$  is rapidly switched into the  $J_{CH}$  and the drain current starts decreasing. The current rate  $-dJ_D/dt$  produces a “potential shift” as the way of the turn-ON case in the previous section. Specifically, the source voltage,  $V_S$ , formed by  $-L_S \times dJ_D/dt$ , and the gate potential is shifted by the amount of the source voltage without discharging of the gate as shown in Fig. 13.

$$V_S(t_3) = 0 \quad (11a)$$

$$V_S(t_4) = -L_S \frac{dJ_D}{dt} \quad (11b)$$

$$V_G(t_3) = V_{th} + \frac{J_D}{g_m} \quad (12a)$$

Fig. 13. “Potential shift” in the superjunction MOSFET when the channel current start flowing with  $dJ_D/dt$  during  $t_3 - t_4$ .

$$V_G(t_4) = V_{th} + \frac{J_D}{g_m} - V_S = V_{th} + \frac{J_D}{g_m} - L_S \frac{dJ_D}{dt}. \quad (12b)$$

The drain voltage is also shifted by the drain inductance

$$V_D(t_3) = V_{DD} \quad (13a)$$

$$V_D(t_4) = V_{DD} + L_D \frac{dJ_D}{dt} + V_f. \quad (13b)$$

It should be noted that the voltages given by (11)–(13) are the middle values of the oscillation. From the gate potential ( $V_G$ ), the gate current ( $J_G$ ) can be obtained as

$$J_G(t_3) = \frac{V_G(t_3)}{R_g} = \frac{V_{th} + \frac{J_D}{g_m}}{R_g} \quad (14a)$$

$$J_G(t_4) = \frac{V_G(t_4)}{R_g} = \frac{V_{th} + \frac{J_D}{g_m} - L_S \frac{dJ_D}{dt}}{R_g}. \quad (14b)$$

The rapid change of gate current owing to the “potential shift” during  $t_3 \sim t_4$

$$\frac{dJ_G}{dt} = \frac{J_G(t_4) - J_G(t_3)}{t_4 - t_3} = -\frac{1}{t_4 - t_3} \frac{L_S}{R_g} \frac{dJ_D}{dt}. \quad (15)$$

The rapid change of the gate current,  $dJ_G/dt$ , given by (15) finally produces a gate ringing with the gate inductance  $L_G \times dJ_G/dt$  by coupling with the input capacitance,  $C_{iss}$  ( $C_{GD} + C_{GS}^*$ ).

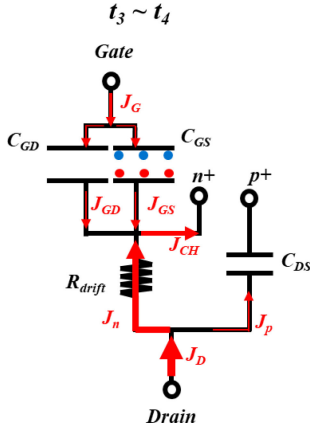


Fig. 14. Schematic illustration of the current flow during  $t_3 - t_4$ . Blue circle: hole. Red circle: electron.

However, during the turn-OFF transition of a superjunction MOSFET, there is one more mechanism in addition to the “potential shift.” As already mentioned, the slight increase in the channel current during  $t_2 - t_3$  is from the  $C_{GS}^*$  charging to form an inversion (turn-ON the channel again, the channel was turned OFF at  $t_2$ ), and the  $J_{GS}$  was directly supplied by the  $J_{GD}$  with the rapid increase in the  $V_{DS}$ . However, after the  $J_{GD}$  reaches the peak value at  $t_3$ , the  $J_{GD}$  starts decreasing because the  $C_{GD}$  is now supporting the  $V_{DD}$ . If the ratio,  $C_{GD}/C_{GS}^*$ , is large, the  $C_{GD}$  would be able to supply enough current to  $C_{GS}^*$  to drive the current (40 A/cm<sup>2</sup>). However, if the ratio,  $C_{GD}/C_{GS}^*$ , is small, the  $C_{GD}$  cannot supply enough current to  $C_{GS}^*$  to drive the channel current. Therefore, the gate driver should supply additional current to  $C_{GS}^*$ . The sudden inflow through the gate, the gate inductance ( $L_G$ ) produces the gate oscillation. Fig. 14 shows the schematic current flow during  $t_3 \sim t_4$ .

A conclusion that can be drawn is that the gate ringing is highly affected by the ratio of the input capacitances. A higher  $C_{GD}/C_{GS}^*$  is desirable since the larger  $C_{GD}$  would be able to supply more current to charge the  $C_{GS}^*$ , and the smaller  $C_{GS}^*$  requires less external (gate drive) current to be turned on again to sustain the channel current. The validity of this mechanism will be proved in the next sessions with several case studies.

$t_4 - t_5$ : The “potential shift” caused by the  $dJ_D/dt$  lasts until the drain current is fully transferred to the diode. Since the channel current is decreasing continuously, the input capacitance keeps discharging. When the drain current reaches zero at  $t_5$ , the current shift is removed, and the gate voltage is recovered to  $V_{th}$ . Fig. 15 shows the schematic current flow during this period.

After  $t_5$ : As soon as the “potential shift” is removed when the drain current drops zero at  $t_5$ , both the  $C_{GD}$  and the  $C_{GS}^*$  discharge continuously, and the device is finally turned OFF.

## V. CASE 1: $C_{GS}^*$ CONTROL

In this section, the suggested mechanism of the gate ringing in a superjunction MOSFET will be verified with several case studies. The first case is the different channel length ( $L_{CH}$ ) to see the effect of the  $C_{GS}^*$ . As shown in Fig. 16, while fixing other parameters, only the channel length is varied.

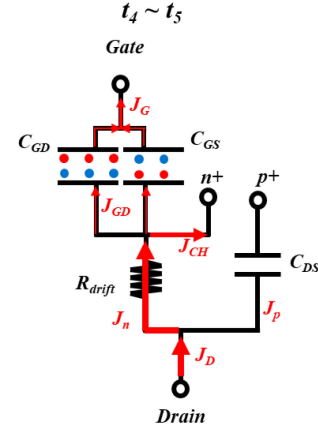


Fig. 15. Schematic illustration of the current flow during  $t_4 - t_5$ . Blue circle: hole. Red circle: electron.

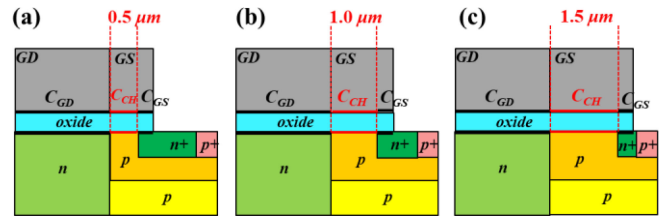


Fig. 16. Schematic illustrations of the channel length control. Other geometries are fixed except for the channel length.

Fig. 17 shows the turn-ON waveforms of the various channel lengths when the gate starts oscillating. As expected above, the shortest channel length condition,  $L_{CH} = 0.5 \mu\text{m}$ , shows the smallest gate ringing. Specifically, as explained in a previous section, the gate ringing is caused by the “potential shift” of the gate, and the rapid gate current change ( $J_G$ ) which triggers the series  $R_g L_G C_{iss}$  feedback loop on the gate. Therefore, a higher  $C_{iss}$  is desirable for less gate ringing given by (8).

Fig. 18 shows the turn-OFF waveforms with different channel lengths around when the gate starts ringing. Unlike the turn-ON case, the shortest channel length presents the lowest gate ringing. Specifically, as explained in the previous section, the origin of the gate oscillation during the turn-OFF is from the “potential shift” and the channel driving (the  $C_{GS}^*$  charging) by the  $C_{GD}$ . A larger channel length has a larger  $C_{GS}^*$ , and more  $C_{GS}^*$  charging current is required to support the same driving current. At the same  $C_{GD}$  condition, a larger  $C_{GS}^*$  should drag more external gate current from the gate driver, and the inflow rate of the external  $J_G$  triggers the  $R_g L_G C_{iss}$  oscillation loop. Therefore, a smaller channel length (a smaller  $C_{GS}^*$ ) is desirable for a less gate ringing.

## VI. CASE 2: $C_{GD}$ CONTROL

The second case is to control the  $C_{GD}$  capacitance by changing the width of the n-pillar of the superjunction, as shown in Fig. 19. The channel length is fixed to secure the same  $C_{GS}^*$ . The doping concentrations for the asymmetrical pillar structures are calculated in order not to change the device specific on-state resistance (8 m $\Omega$ cm<sup>2</sup>). For example, for  $\beta = 0.7$ , since the n-pillar’s width was increased by 0.7/0.5, the n-pillar’s doping

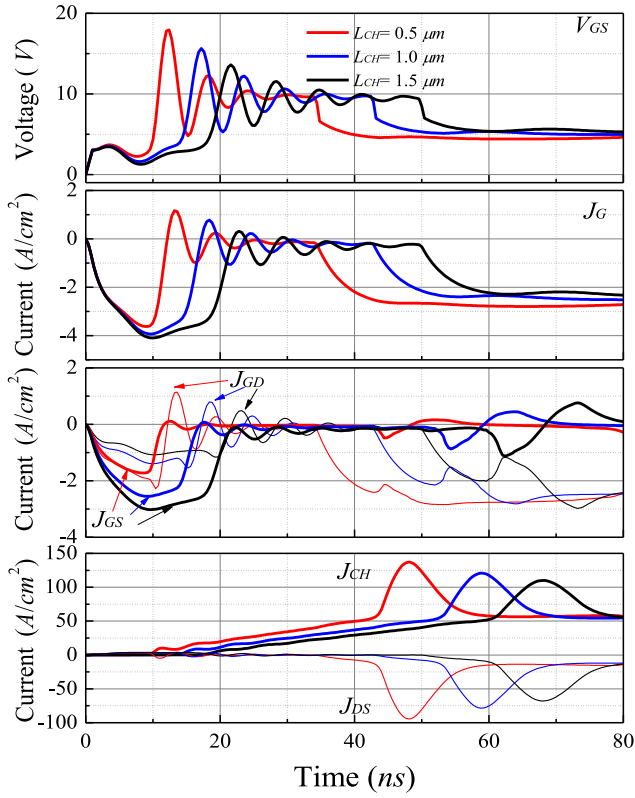


Fig. 17. Turn-ON gate ringing waveforms for the different channel lengths. Red lines:  $L_{CH} = 0.5 \mu\text{m}$ . Blue lines:  $L_{CH} = 1.0 \mu\text{m}$ . Black lines:  $L_{CH} = 1.5 \mu\text{m}$ .

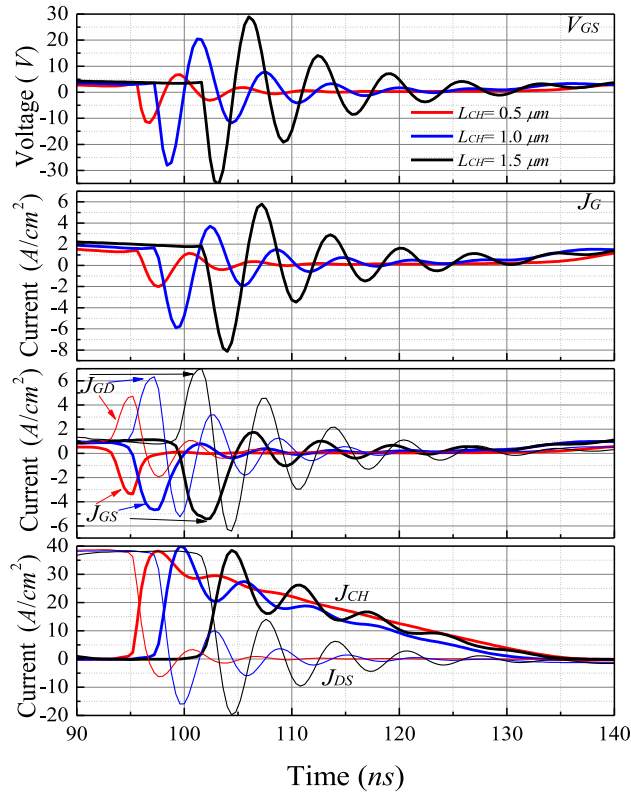


Fig. 18. Turn-OFF gate ringing waveforms for the different channel lengths. Red lines:  $L_{CH} = 0.5 \mu\text{m}$ . Blue lines:  $L_{CH} = 1.0 \mu\text{m}$ . Black lines:  $L_{CH} = 1.5 \mu\text{m}$ .

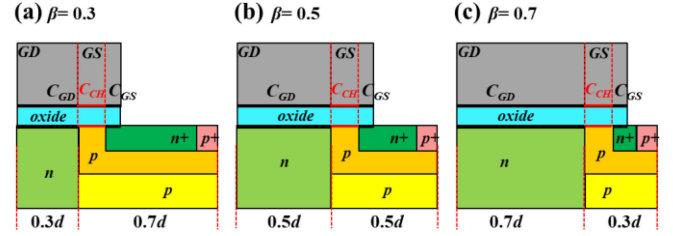


Fig. 19. Schematic illustrations of the  $C_{GD}$  control. Other geometries are fixed for the same  $C_{GS}^*$ .  $\beta$  is the n-pillar width ratio to the p-pillar. (a)  $\beta = 0.3$ ,  $N_D \times 0.3d = N_A \times 0.7d = 9.0 \times 10^{11} \text{ cm}^{-2}$ . (b)  $\beta = 0.5$ ,  $N_D \times 0.5d = N_A \times 0.5d = 9.0 \times 10^{11} \text{ cm}^{-2}$ . (c)  $\beta = 0.7$ ,  $N_D \times 0.7d = N_A \times 0.3d = 9.0 \times 10^{11} \text{ cm}^{-2}$ .

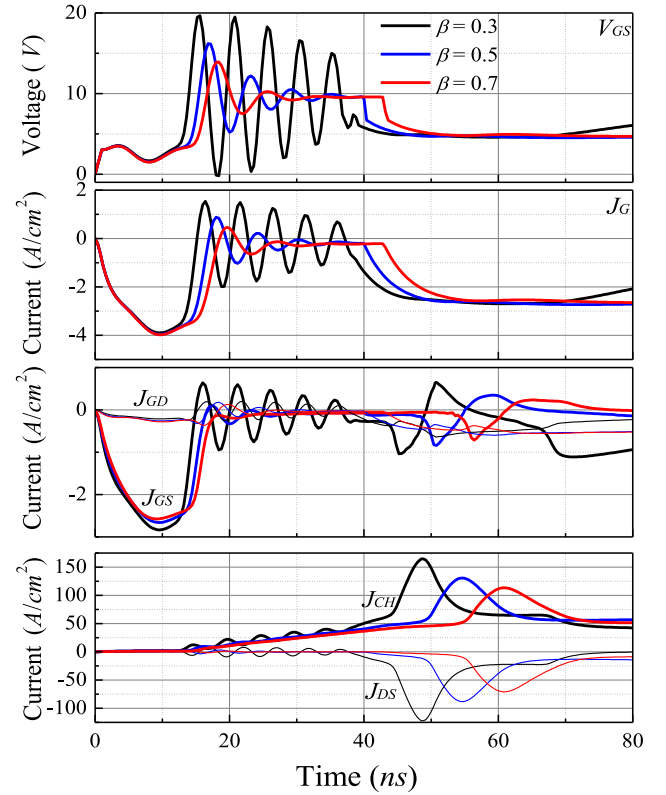


Fig. 20. Turn-ON gate ringing waveforms for the different n-pillar width ratio to the p-pillar ( $\beta$ ). Red lines:  $\beta = 0.7$ . Blue lines:  $\beta = 0.5$ . Black lines:  $\beta = 0.3$ .

concentration was decreased by  $0.5/0.7$ ,  $N_D(\beta = 0.7) = (0.5/0.7) \times 4.5 \times 10^{15} \text{ cm}^{-3} = 3.21 \times 10^{15} \text{ cm}^{-3}$ . In other words, this approach will not change the sheet charge density (as well as the specific resistance) in the pillars as shown in the caption in Fig. 19 [21], [22].

Fig. 20 shows the turn-ON waveforms of the superjunction MOSFETs with different  $\beta$ .

As suggested in turn-ON analysis, the gate ringing during the turn-ON transition is dominated by the series  $R_g L_G C_{iss}$  under the “potential shift.” The higher  $\beta$  increases the  $C_{GD}$ , and  $C_{iss}$  as shown in Fig. 19. The higher  $C_{iss}$  finally presents a lower gate ringing with a slower gate voltage change.

Fig. 21 shows the turn-OFF waveforms for different  $\beta$ . In the case of the turn-OFF, a higher  $C_{GD}$  with a lower  $C_{GS}^*$  is desirable for a lower gate ringing.  $\beta = 0.7$  has the highest  $C_{GD}$ ,

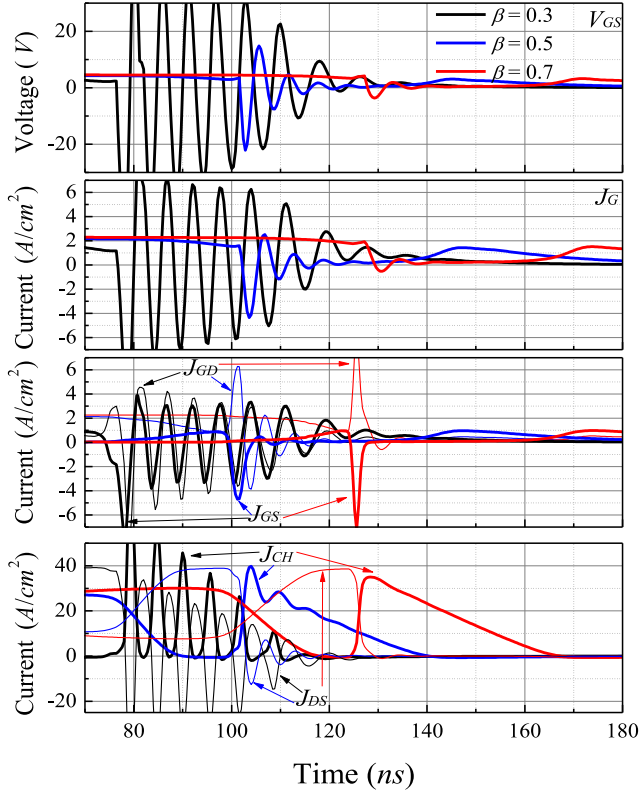


Fig. 21. Turn-OFF gate ringing waveforms for the different n-pillar width ratio to the p-pillar ( $\beta$ ). Red lines:  $\beta = 0.7$ . Blue lines:  $\beta = 0.5$ . Black lines:  $\beta = 0.3$ .

and the gate ringing is the lowest securing the stable operation. More specifically, as the  $\beta$  increases from 0.3 to 0.7, the peak  $J_{GD}$ , which is directly converted to  $C_{GS}^*$  charging current ( $J_{GS}$ ), increases facilitating an easier turn-ON of the channel only by the  $J_{GD}$ . In other words, the  $C_{GS}^*$  of  $\beta = 0.3$  should be charged by the external current (gate driver) owing to the small  $C_{GD}$ , and the more inflow of the gate current from the external source accompanies a higher  $J_G/dt$  presenting a higher gate oscillation.

However, an asymmetrical pillar geometry may not be feasible for silicon devices. Due to the high diffusivity of the impurities in silicon, it is very challenging to change the n-pillar width to the p-pillar width ratio. In spite of the lack of practical feasibility, this example study provides a definite evidence that the gate ringing is highly dependent on the input capacitance ratio.

### VII. CASE 3: $V_{th}$ CONTROL

Fig. 22 shows the gate ringing waveforms for different threshold voltages ( $V_{th} = 3.5, 4.0,$  and  $4.5$  V). During the turn-ON, since the potential shift of the gate occurs after the turn-ON of the channel ( $V_{th}$ ), a larger  $V_{th}$  condition suffers a smaller potential shift leading to a slightly smaller gate ringing. In the case of the turn-OFF shown in Fig. 23, the channel return-ON for a high  $V_{th}$  device requires very high gate-to-source current. Therefore, significant external gate current is supplied to the gate-to-source capacitance causing a large potential shift and the gate ringing.

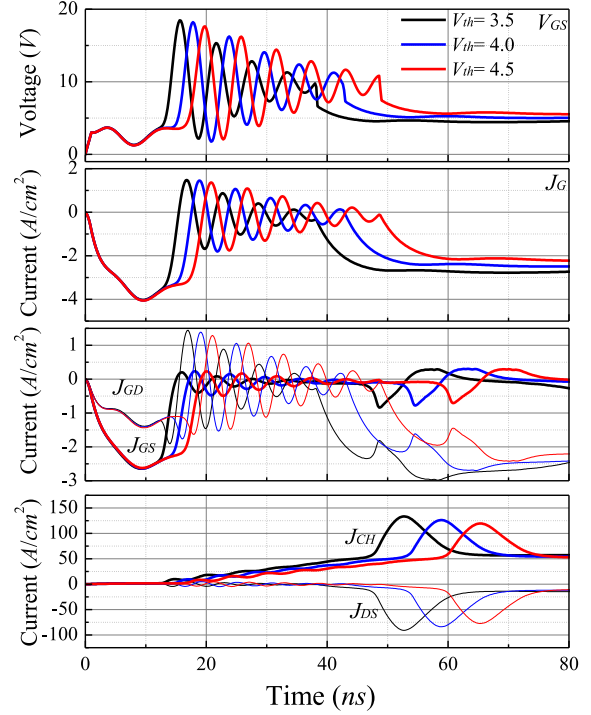


Fig. 22. Turn-ON gate ringing waveforms for  $V_{th} = 3.5, 4.0,$  and  $4.5$ .

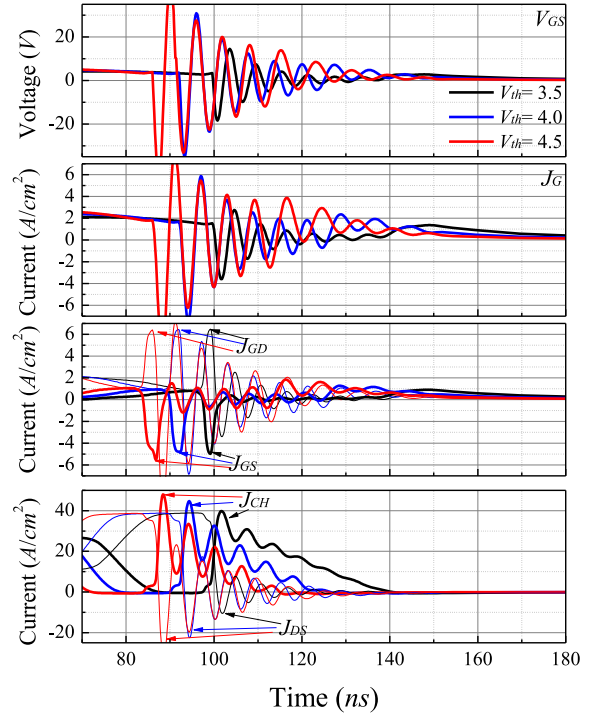


Fig. 23. Turn-OFF gate ringing waveforms for  $V_{th} = 3.5, 4.0,$  and  $4.5$ .

### VIII. CONCLUSION

The fundamental origin of the gate ringing in a superjunction MOSFET has been investigated. By employing a split gate method, the gate-to-source and gate-to-drain current were extracted from a specifically-bulit TCAD model, respectively. It was proved that a component of the drain current is consumed for charging  $C_{GS}$

and  $C_{CH}$ . In the case of the turn-ON, the gate ringing occurs when the gate voltage suffers a rapid “potential shift” owing to the source inductance multiplied by the  $J_D/dt$ . During the turn-OFF, the superjunction MOSFET channel was turned OFF when  $V_{DS}$  was rising because most of the drain current was consumed to charge the large  $C_{DS}$  (channel current is zero). Subsequently, after  $C_{DS}$  was charged enough, the drain current continued to flow through the MOS channel again. To return-ON the MOS channel, the  $I_{GS}$  was directly supplied by  $I_{GD}$  and the flow rate of  $I_{GD}$  determined the  $dV/dt$ . If the  $C_{GS^*}$  was large (for example, a long channel length), the  $I_{GD}$  current would not be sufficient to return-ON the MOS channel and additional  $I_{GS}$  current is needed from the gate driver. The rapid change in the gate current finally triggered resonant oscillations sustained by the parasitic inductance in the gate.

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