

# Evaluation of Carrier-Based Modulation Techniques With Common-Mode Voltage Reduction for Neutral Point Clamped Converter

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**Abstract**—Common-mode voltage output is closely associated with switching states in three-phase three-wire neutral point clamped converter. Detailed analysis shows avoiding redundant states can effectively improve the common-mode voltage, so this paper proposes a pulse width modulation (PWM) technique with zero redundant state to reduce the common-mode voltage output, and evaluates their performance with the conventional PWM schemes. This paper also takes the compensation of neutral point potential deviation into consideration. Laboratory test results are presented to verify the effectiveness of the proposed scheme.

**Index Terms**—Common-mode voltage (CMV), neutral point clamped (NPC) converter, pulse width modulation (PWM).

## I. INTRODUCTION

NEUTRAL point clamped (NPC) converters provide a popular solution for the medium-voltage system. Fig. 1 shows a typical application of the three-level NPC converter, and this circuit can meet several requirements of customers with the reduced voltage stress on switching devices and the improved harmonics [1]–[3]. Nevertheless, the impact of common-mode voltage (CMV) must be addressed to prevent the bearing failures and electromagnetic interference noise [4].

The conventional solution, like common-mode elimination pulse width modulation (CMEPWM), has been presented in many studies, but the weak points include; linear modulation range is reduced to 86.6% of the full potential of NPC converter; minimum numbers of the synthesized vectors lead to a problem to the NPP deviation compensation [5]–[9]. Phase opposite deposition PWM (PODPWM) offered a substituted method with the reduced CMV output [10]–[12]. Unfortunately, the instantaneously switching an output for more than one level may occur, and the switching devices may be damaged [13]. Recently, Yuan

Manuscript received January 6, 2017; revised March 27, 2017; accepted May 8, 2017. Date of publication May 24, 2017; date of current version January 3, 2018. This work was supported by the Ministry of Science and Technology under Grant MOST-104-2221-E-007-045-MY3. Recommended for publication by Associate Editor D. O. Neacsu. (Corresponding author: Meng-Jiang Tsai.)

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Color versions of one or more of the figures in this paper are available online at <http://ieeexplore.ieee.org>.

Digital Object Identifier 10.1109/TPEL.2017.2707583

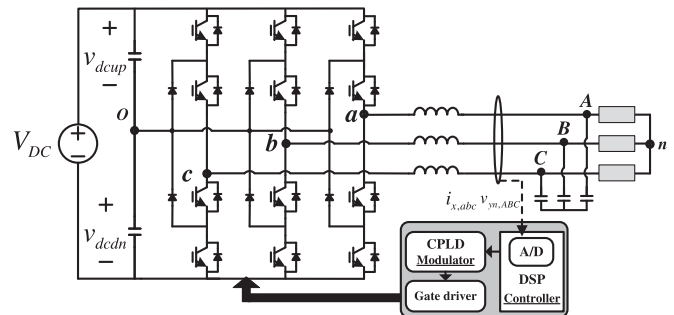


Fig. 1. Three-level NPC converter.

*et al.* presented a discontinuous PWM (DPWM) to deal with this issue, but it traded off the NPP compensation capability [14], [15]. Many space-vector schemes were developed in [16]–[18], but those suffered from more calculation burden to synthesize modulation voltage and select switching states than the carrier-based ones.

This paper proposes a zero redundant state PWM (ZRS PWM) to meet both demands with the reduced CMV output and the NPP balance, and the quad-carrier-based operation can effectively reduce the calculation burden. Besides, the instantaneous switching an output for more than one level can be avoided. This research also compares the performance of the proposed PWM with the other carrier-based reduced CMV PWMs, and the laboratory test results are presented to validate the aforementioned analysis.

## II. CMV OF NPC-BASED CONVERTER

Fig. 2 shows the space-vector plane of the NPC three-level converter, where P, O, and N respectively represent voltage outputs of  $+V_{dc}/2$ , 0, and  $-V_{dc}/2$ . On space-vector plane, the output voltage vectors can be classified as zero vectors ( $z$ ), small vectors ( $u$ ), medium vectors ( $v$ ), and full vectors ( $w$ ) according to the size of vector. Besides, a zero vector or small vector can be outputted from more than one switching states (i.e., redundant states).

CMV output ( $v_{CM}$ ) is defined as follows:

$$v_{CM} = \frac{1}{3} \sum_{x=a,b,c} v_{xo}, \text{ where } v_{xo} = s_x \frac{V_{dc}}{2}. \quad (1)$$



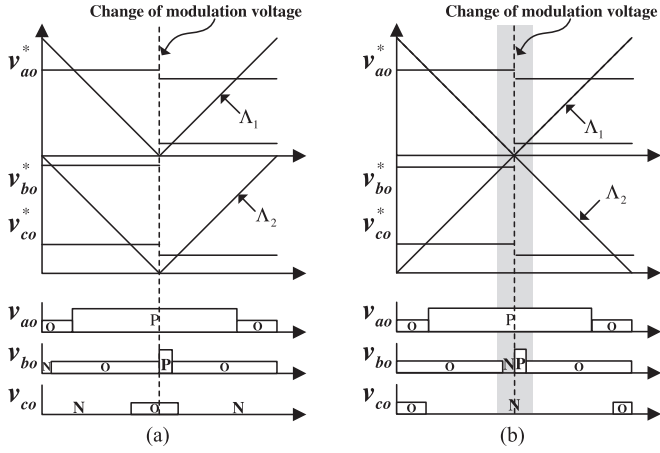


Fig. 5. Modulation operation when the modulation voltages are changed. (a) PDPWM. (b) PODPWM.

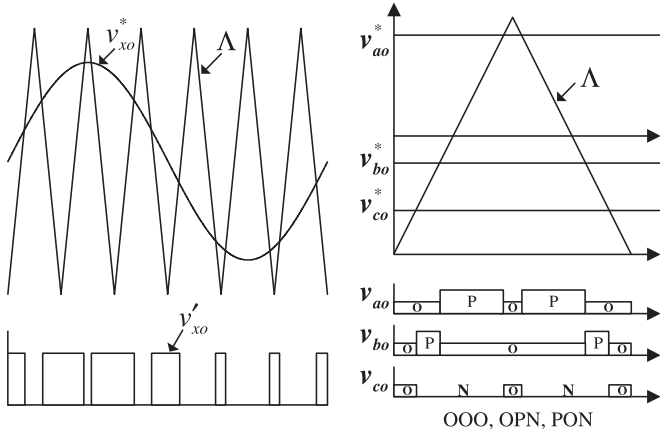


Fig. 6. Pulse pattern of CMEPWM.

switching an output for more than one voltage level when the modulation voltage is changed near zero cross point. Consequently, the switching devices may be damaged by a switching delay [12], [13]. Fig. 5 shows the modulation operation when the modulation voltage of  $b$ -phase is changed near zero cross point. Compared with the PDPWM, the  $b$ -phase voltage output of PODPWM shows a change from N to P, and two voltage levels are instantaneously switched as the modulation voltage alters.

#### D. Common-Mode Elimination PWM

Carrier-based CMEPWM was early presented in [5], and eliminating the CMV output can be achieved by synthesizing voltage output with the medium vectors ( $v$ ). Fig. 6 shows the pulse pattern of CMEPWM, where  $v_{ao}$ ,  $v_{bo}$ , and  $v_{co}$  are respectively derived as follows:

$$\begin{cases} v_{ao} = (v'_{ao} - v'_{bo})/2 \\ v_{bo} = (v'_{bo} - v'_{co})/2 \\ v_{co} = (v'_{co} - v'_{ao})/2 \end{cases} \quad (4)$$

where  $v'_{xo}$  is reference voltage derived by comparing modulation voltages with carrier ( $\Lambda$ ). As the figure shows, this scheme

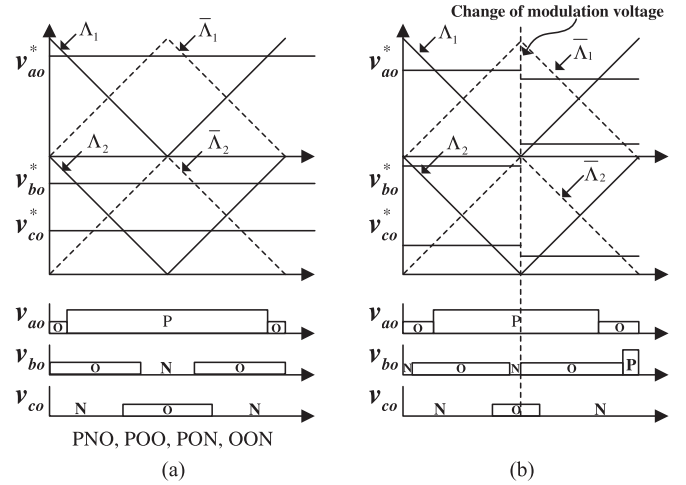


Fig. 7. Proposed ZRSPWM. (a) Pulse pattern. (b) Modulation operation when the modulation voltages are changed.

switches an output for more than once in a carrier's cycle, which increases overall switching loss, and the simultaneous switching an output for two legs is operated. Based on (4), the linear operation range is decreased to 86.6% of the conventional SPWM of NPC converter, and the NPP deviation compensation must depend on an additional circuit.

#### IV. PROPOSED ZRSPWM SCHEME

Compared with two carriers ( $\Lambda_1$  and  $\Lambda_2$ ) in PDPWM, the proposed approach with four carriers ( $\Lambda_1$ ,  $\Lambda_2$ ,  $\bar{\Lambda}_1$ , and  $\bar{\Lambda}_2$ ) can effectively avoid using the redundant states to synthesize voltage output, which  $\bar{\Lambda}_1$  and  $\bar{\Lambda}_2$  are respectively phase-shifted  $180^\circ$  from  $\Lambda_1$  and  $\Lambda_2$ . Among the modulation voltages ( $v_{ao}^*$ ,  $v_{bo}^*$ , and  $v_{co}^*$ ), the maximum ( $v_{\max}$ ) and the minimum ( $v_{\min}$ ) are compared with a pair of carrier ( $\Lambda_1$  and  $\Lambda_2$ ), and the middle one ( $v_{\text{mid}}$ ) is compared with the other pair ( $\bar{\Lambda}_1$  and  $\bar{\Lambda}_2$ ). Note that shifting the phase of carriers cannot affect volts-second balance in a switching cycle. As Fig. 7(a) shows, the middle voltage ( $v_{bo}^*$ ) is compared with  $\bar{\Lambda}_1$  and  $\bar{\Lambda}_2$ , and the others are compared with  $\Lambda_1$  and  $\Lambda_2$ . Therefore, the generated switching states are PNO, POO, PON, and OON, which all states are not redundant. Based on Table I, these states give the further reduced CMV outputs compared with PDPWM, and the CMV output is reduced to  $V_{dc}/6$ .

In addition, the proposed scheme can adequately adjust 19 switching states to address the NPP deviation issue, and avoid switching an output for two voltage levels in effect since the same pair of carriers are used for zero cross-point switching, as shown in Fig. 7(b).

#### V. COMPENSATION FOR NPP DEVIATION

Zero sequence injection (ZSI) provides an effective solution for NPP deviation compensation [19]–[23], and this compensation signal ( $v_0$ ) can be designed as follows:

$$v_0 = \text{sgn}(v_0)|v_0|, \text{ where } \text{sgn}(v_0) = \begin{cases} 1 & \text{if } v_0 > 0 \\ -1 & \text{if } v_0 \leq 0 \end{cases} \quad (5)$$

$|v_0|$  and  $\text{sgn}(v_0)$  respectively represent the magnitude and polarity of  $v_0$ , and  $\text{sgn}(v_0)$  can be defined as follows:

$$\text{sgn}(v_0) = \text{sgn}(\Delta v_{\text{dc}}) \text{sgn}(i_p)$$

$$\text{where } \Delta v_{\text{dc}} = v_{\text{dcup}} - v_{\text{dcdn}}, \text{ and } i_p = \sum_{x=a,b,c} \text{sgn}(v_{x_o}^*) i_x.$$

(6)

Notice that  $i_p$  significantly affects the performance and polarity of NPP compensation, and the detail is shown in [23].

Moreover,  $v_0$  must be bounded to prevent side effects, like overmodulation and opposite NPP compensation polarity, and the boundaries of PWM schemes are respectively calculated as follows.

The boundaries of PDPWM are shown as follows:

$$\begin{cases} v_0^{\text{ub}} = \frac{V_{\text{dc}}}{2} - \max(v'_{a_o}, v'_{b_o}, v'_{c_o}) \\ v_0^{\text{lb}} = -\min(v'_{a_o}, v'_{b_o}, v'_{c_o}) \end{cases}$$

$$\text{where } v'_{x_o} = (v_{x_o}^* + V_{\text{dc}}/2) \bmod (V_{\text{dc}}/2). \quad (7)$$

Note that  $v_0^{\text{ub}}$  and  $v_0^{\text{lb}}$  respectively represent the upper and lower boundaries, and  $v'_{x_o}$  is considered for boundaries in order to keep  $\text{sgn}(v_{x_o}^* + v_0) = \text{sgn}(v_{x_o}^*)$ .

Compared with PDPWM, the ZSI of PODPWM and ZRSPWM must be bounded with an additional limit to keep a reduced CMV after ZSI, and  $v_0^{\text{ub}}$  and  $v_0^{\text{lb}}$  of both schemes are respectively expressed as follows.

#### A. PODPWM

If  $v_{\text{mid}} > 0$

$$v_0^{\text{ub}} = \min\left(-\frac{v_{\text{mid}} + v_{\text{min}}}{2}, \frac{V_{\text{dc}}}{2} - v_{\text{max}}\right)$$

$$v_0^{\text{lb}} = -v'_{\text{min}}$$

If  $v_{\text{mid}} \leq 0$

$$v_0^{\text{ub}} = \frac{V_{\text{dc}}}{2} - v'_{\text{max}}$$

$$v_0^{\text{lb}} = \max\left(-\frac{v_{\text{mid}} + v_{\text{max}}}{2}, -v_{\text{min}}\right). \quad (8)$$

#### B. ZRSPWM

If  $v_{\text{mid}} > 0$

$$v_0^{\text{ub}} = \min\left(\frac{V_{\text{dc}}}{4} - \frac{v'_{\text{mid}} + v'_{\text{min}}}{2}, \frac{V_{\text{dc}}}{2} - v'_{\text{max}}\right)$$

$$v_0^{\text{lb}} = -v'_{\text{min}}$$

If  $v_{\text{mid}} \leq 0$

$$v_0^{\text{ub}} = \frac{V_{\text{dc}}}{2} - v'_{\text{max}}$$

$$v_0^{\text{lb}} = \max\left(\frac{V_{\text{dc}}}{4} - \frac{v'_{\text{mid}} + v'_{\text{max}}}{2}, -v'_{\text{min}}\right) \quad (9)$$

where  $v'_{\text{max}} = \max(v'_{a_o}, v'_{b_o}, v'_{c_o})$ ,  $v'_{\text{mid}} = \text{mid}(v'_{a_o}, v'_{b_o}, v'_{c_o})$ , and  $v'_{\text{min}} = \min(v'_{a_o}, v'_{b_o}, v'_{c_o})$ . Compared with PDPWM, ZSI

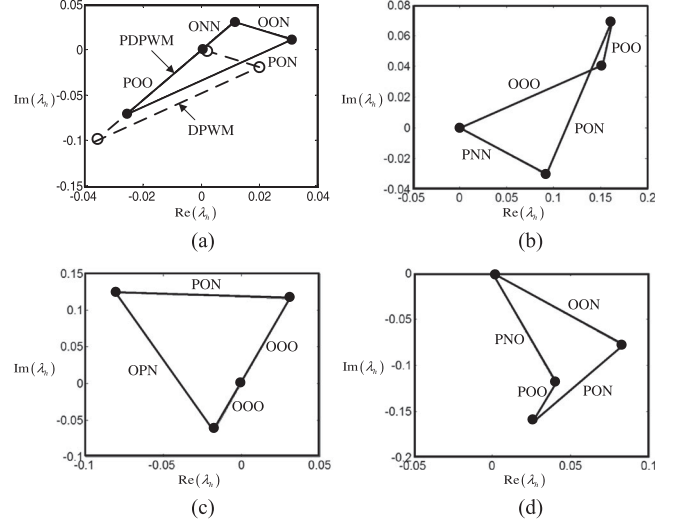


Fig. 8. Harmonic flux trajectories of PWM schemes at  $\theta = 15^\circ$  and  $M_i = 0.6$ . (a) PDPWM and DPWM. (b) PODPWM. (c) CMEPWM. (d) ZRSPWM.

in PODPWM and ZRSPWM takes more limit conditions into consideration, so the narrower ZSI range can be regulated.

In addition, there is no degree of freedom (DOF) of ZSI for CMEPWM and DPWM, so the NPP compensation cannot be achieved.

## VI. EVALUATION AMONG PWM SCHEMES

### A. Waveform Quality

The waveform quality of current output can be investigated by harmonic flux over an  $N$ th cycle [24], [25], which is calculated as follows:

$$\lambda_h(M_i, \theta) = \frac{\pi}{V_{\text{dc}} T_s} \int_{NT_s}^{(N+1)T_s} (V_m - V^*) dt. \quad (10)$$

Note that  $V_m$  and  $V^*$  are respectively the output voltage vector of the  $m$ th state and the modulation voltage vector, and  $T_s$  is the period of a switching cycle. Root mean square (rms) value of harmonic flux ( $\lambda_{h,\text{rms}}^2$ ) in a switching cycle can be expressed as follows:

$$\lambda_{h,\text{rms}}^2(M_i, \theta) = \int_0^1 (\lambda_h)^2 d\delta \quad (11)$$

where  $\delta$  stands for the duty cycle.

Fig. 8 shows the harmonic flux trajectories of the different PWM schemes at  $\theta = 15^\circ$  and  $M_i = 0.6$ , and these flux trajectories are closely related to the switching states and the corresponding output voltage vectors. The PDPWM scheme uses four switching states to generate a triangular trajectory, where POO and ONN are the redundant states, and the DPWM and CMEPWM use three states that are not redundant to realize it. On the other hand, the trajectories of PODPWM and ZRSPWM respectively consist of four nonredundant switching states. Fig. 9 shows the comparison of the normalized rms harmonic flux among PWM schemes at different  $M_i$ . The results indicate the reduced CMVPWM schemes have larger harmonic distortion than the conventional PDPWM at two  $M_i$ , and CMEPWM outputs the less flux ripple than PODPWM and

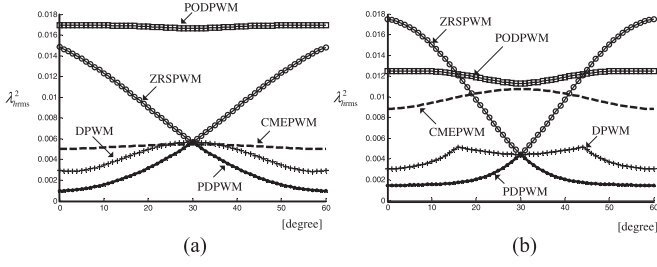


Fig. 9. Normalized RMS harmonic fluxes of PWM schemes. (a)  $M_i = 0.4$ . (b)  $M_i = 0.65$ .

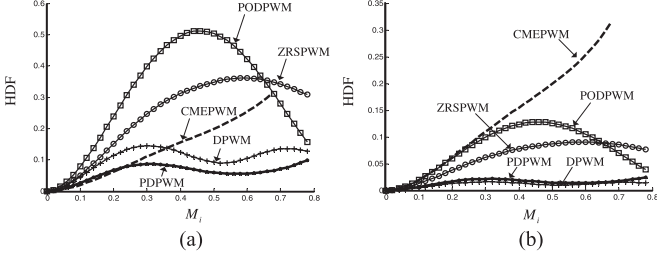


Fig. 10. HDFs of PWM schemes. (a)  $K_f = 1 : 1 : 1$ . (b)  $K_f = 3 : 1 : 2$ .

ZRSPWM. Subsequently, the PODPWM has the worse flux ripple at lower modulation index but better one at higher modulation index compared with ZRSPWM. For each modulation technique, the per fundamental cycle rms harmonic flux ( $\lambda_{1f_{rms}}$ ) can be expressed as a harmonic distortion function (HDF), as shown in the following equation:

$$\text{HDF} = \frac{288}{\pi^2} \lambda_{1f_{rms}}^2, \text{ where } \lambda_{1f_{rms}}^2 = \frac{1}{2\pi} \int_0^{2\pi} \lambda_{h_{rms}}^2 dt. \quad (12)$$

HDF is an evaluation index of output current harmonics at different  $M_i$ , and the lower HDF represents that the smaller output filter can be chosen for current quality. Fig. 10 shows the HDFs of PWM schemes at different  $K_f$ , where  $K_f$  represents the ratio of carrier frequency among DPWM, CMEPWM, and the others (i.e.,  $K_f = f_{DPWM} : f_{CMEPWM} : f_{\text{other}}$ ).

As figures indicate, the maximum linear range of carrier-based CMEPWM is achieved at  $M_i = 0.675$ , but the range of other PWM schemes can reach 0.78 or above. Notice the maximum range of DPWM can be achieved at  $M_i = 0.9$ . The PDPWM has a superior performance in flux harmonics at different  $K_f$  and  $M_i$ . The DPWM provides the second output quality when  $K_f = 1 : 1 : 1$ , but it can strike a better performance than PDPWM scheme under consideration of the same switching number ( $K_f = 3 : 1 : 2$ ). The CMEPWM provides a better output performance than PODPWM and ZRSPWM when  $K_f = 1 : 1 : 1$ , but there is an inferior output flux when  $K_f = 3 : 1 : 2$ . The ZRSPWM outputs smaller flux ripple than PODPWM when  $M_i$  is below 0.68, but the PODPWM has a better output when  $M_i$  is beyond 0.68.

### B. Compensation Dynamics for NPP Deviation

Compensation dynamics of NPP is closely associated with  $|v_0|$ , so the maximum compensation charges can be obtained by designing  $v_0$  at the boundaries. Then, the compensation charge

( $q_{c\max}$ ) in a switching cycle can be expressed as follows:

$$|q_{c\max}| = |i_p| |d_{0\max}| T_s \quad (13)$$

where  $d_{0\max}$  is the duty generated by the boundary of  $v_0$ , and  $T_s$  is the period of a switching cycle. In a fundamental cycle, the maximum ZSI compensation charge ( $q_{1\max}$ ) is derived as follows:

$$q_{1\max} = \int_0^{T_1} \frac{1}{T_s} |q_{c\max}| dt \quad (14)$$

where  $q_{c\max}$  represents maximum compensation charges in a switching cycle, and  $T_1$  represents the period of a fundamental cycle. Fig. 11 shows  $q_{1\max}$  of PWM schemes at different  $M_i$  and power factors (PFs). As figures indicate,  $q_{1\max}$  becomes larger with PFs and  $M_i$  increasing, whose maximum can be achieved when  $M_i = 0.6$  and PF=1. The PDPWM provides the most compensation charges since the available ZSI range of PODPWM and ZRSPWM are limited by the extra limitation, and this difference is more obvious at high power factor and  $M_i$ . Besides, the ZRSPWM has larger  $q_{1\max}$  at low  $M_i$  than PODPWM, but they have the similar dynamics at high  $M_i$ . Note that the DPWM and the CMEPWM provide zero charges to compensate NPP deviation due to no DOF for ZSI.

Table II shows an evaluation among these PWM schemes. As the table indicates, the carrier-based CMEPWM can mostly reduce CMV output among these PWM schemes, but it cannot take full advantage of the modulation range, whose maximum modulation range is achieved only at  $M_i = 0.675$ . Besides, double switching an output is operated in a carrier's cycle, and simultaneous switching may also occur. Subsequently, the PODPWM and the ZRSPWM can reduce CMV output to  $\pm V_{dc}/6$ , and their modulation ranges can be achieved at  $M_i = 0.9$  by injecting an adequate offset, which is offset-PWM. Compared with PODPWM, the ZRSPWM provides a better performance at low  $M_i$ , and switching an output for more than one level can be avoided effectively. The conventional PDPWM provides the largest CMV level but the superior output quality among five PWM schemes. The PDPWM-based DPWM can also reduce the CMV output to  $\pm V_{dc}/6$ , and provides the superior performance in switching number. However, the NPP compensation must also depend on the extra circuit.

## VII. LABORATORY TEST RESULT

Fig. 1 shows the experimental platform, and their parameters are given in Table III. Note that the DSP is the digital signal processor (TEXAS INSTRUMENT F28335), and the CPLD is complex programmable logic device (Lattice MXO2 7000E). Besides, the controller is designed in the DSP, and the carrier-based modulator is realized in the CPLD. For NPP deviation compensation, the experiment adopts the maximum charge compensation in order to evaluate the dynamics among the different schemes. The measured signals include the voltage of dc-link capacitors ( $v_{dcup}$  and  $v_{dcdn}$ ), the load voltage of  $a$ -phase ( $v_{an}$ ), the inductor current of  $a$ -phase ( $i_a$ ), and the CMV output ( $v_{CM}$  or  $v_{on}$ ).

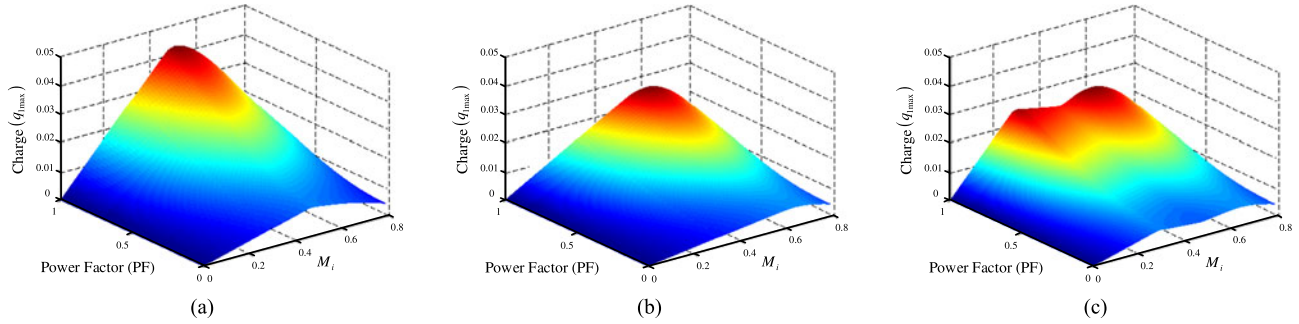

 Fig. 11. Maximum compensation charges at different  $M_i$  and PFs. (a) PDPWM. (b) PODPWM. (c) ZRSPWM.

 TABLE II  
 EVALUATION AMONG PWM SCHEMES

	PDPWM	DPWM	CMEPWM	PODPWM	ZRSPWM
CMV output	$\pm V_{dc}/3$	$\pm V_{dc}/6$	0	$\pm V_{dc}/6$	$\pm V_{dc}/6$
Linear range based on SPWM	0.78	$\times$	0.675	0.78	0.78
Linear range based on offset PWM	0.9	0.9	0.675	0.9	0.9
Switching number over a fundamental cycle	$1.5N$	$N$	$3N$	$1.5N$	$1.5N$
NPP compensation	Yes(best)	No	No	Yes	Yes(better)
Switching an output for more than one level	No	No	No	Yes	No
Simultaneous switching an output for more than one leg	No	No	Yes	No	No

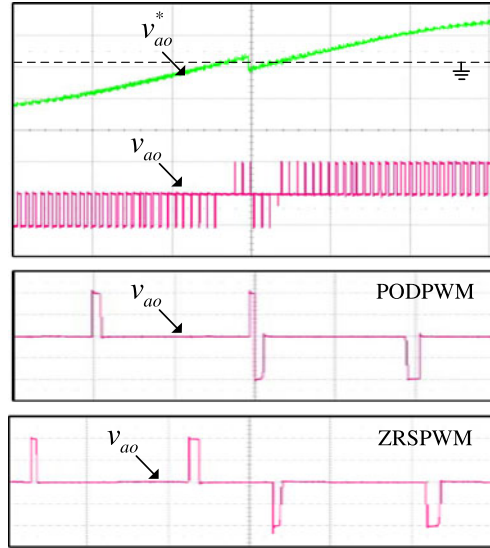
 TABLE III  
 PARAMETER OF CIRCUIT

Parameter	Value	
Load	50	$\Omega$
DC-link capacitor	2240	$\mu\text{F}$
DC bus voltage	400	V
Fundamental frequency	60	Hz
Filter inductor	2	mH
Dead time	1	$\mu\text{s}$
Switching frequency		
DPWM	15/5	kHz
CMEPWM	5	kHz
Others	10/5	kHz

Fig. 12 shows  $a$ -phase output voltage when a 20 V change occurs at the zero cross point of modulation voltage, and the following figure shows the enlarged waveform of  $a$ -phase output voltage for PODPWM and ZRSPWM. The PODPWM scheme leads to instantaneous switching of a voltage output for more than one level (P to N), but the proposed ZRSPWM can effectively prevent this problem.

Fig. 13 shows the waveforms of the phase load voltage, the inductor current, and the CMV output for the different PWM schemes, where  $M_i = 0.65$ . As figures show, the CMEPWM can provide approximately zero CMV output. In addition, the DPWM, the PODPWM, and the ZRSPWM generate the reduced CMV between  $\pm 67$  V ( $\pm V_{dc}/6$ ), and the PDPWM induces an inferior CMV output ( $\pm 133$  V,  $\pm V_{dc}/3$ ). Fig. 14(a) shows a comparison of the current harmonics ( $i_{hrms}^2$ ) among these PWM schemes at  $K_f = 1 : 1 : 1$ , where  $i_{hrms}$  is defined as follows:

$$i_{hrms}^2 = \sum_{n=2} i_n^2 = [(\text{THD}_F) i_1]^2. \quad (15)$$


 Fig. 12. Output voltage of  $a$ -phase when the modulation voltage is changed at zero cross point.

Note that  $i_n$  is the rms value of the  $n$ th harmonic current, where  $n = 1$  is the fundamental frequency, and  $\text{THD}_F$  is the total harmonic distortion for the fundamental frequency. As the figure shows, the PDPWM shows a superior quality of current waveforms among these PWMs, and the PODPWM has an inferior current output. With  $M_i$  increased to 0.65, the PDPWM still keeps the best current quality among these PWMs, but the difference of the current quality among CMEPWM, PODPWM, and the ZRSPWM becomes smaller. When  $M_i = 0.75$ , the PODPWM has better performance in current quality than ZRSPWM. Fig. 14(b) shows a comparison of  $i_{hrms}^2$  among

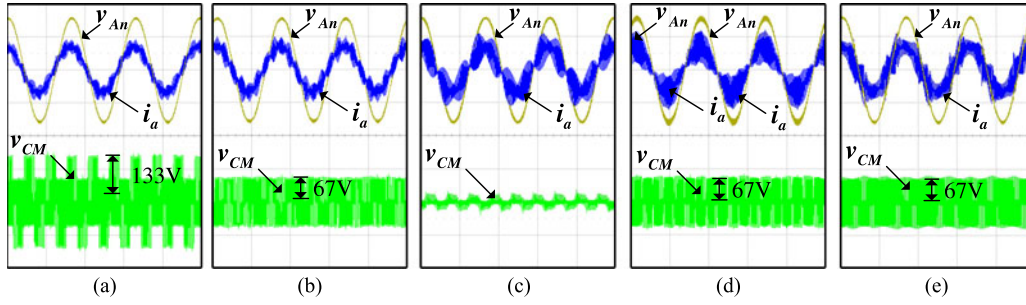


Fig. 13. Waveform of load voltage, inductor current, and CMV at  $M_i = 0.65$ . (a) PDPWM. (b) DPWM. (c) CMEPWM. (d) PODPWM. (e) ZRSPWM. Scales:  $v_{an}$ : 100 V/div,  $i_a$ : 5 A/div,  $v_{CM}$ : 100 V/div, and 5 ms/div.

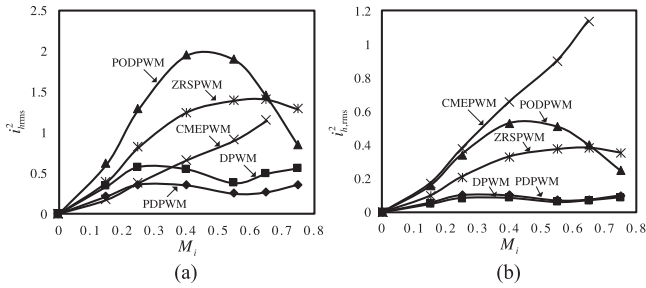


Fig. 14. Numerical result of current harmonics ( $i_{h\text{rms}}$ ) at different  $M_i$ . (a)  $K_f = 1 : 1 : 1$ . (b)  $K_f = 3 : 1 : 2$ .

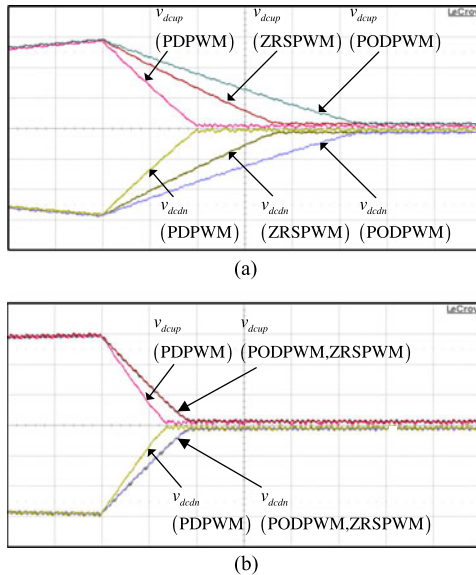


Fig. 15. Dynamics of NPP deviation compensation with maximum charges for different PWM schemes. (a)  $M_i = 0.4$ . (b)  $M_i = 0.65$ . Scales:  $v_{dcup}$ : 10 V/div,  $v_{dcdn}$ : 10 V/div, and 50 ms/div.

these PWM schemes at  $K_f = 3 : 1 : 2$ . In such case, the same switching number is considered for each PWM scheme, and the DPWM has more improved results than PDPWM due to higher switching frequency. Besides, the PODPWM and the ZRSPWM provide a better current quality compared with CMEPWM.

Fig. 15 illustrates the dynamics of NPP deviation compensation with the maximum charges for the different PWM schemes. The results clearly indicate the dynamics are closely related to the PWM strategies and their available ZSI range. Both of

PODPWM and ZRSPWM provide more limited ZSI range than PDPWM, and result in less  $q_{1\text{max}}$ , so their NPP compensation dynamics are slower. In addition, the PODPWM has worse dynamics than ZRSPWM at  $M_i = 0.4$ , but they have the similar NPP compensation dynamics at  $M_i = 0.65$ . These results are consistent with the evaluation in Section VI, and they can be supported to validate aforementioned analysis.

## VIII. SUMMARY

This paper proposes a ZRSPWM scheme to reduce CMV output by using four carriers to synthesize the output voltage, and all switching states in this scheme are not redundant, namely ZRSPWM. Besides, an comparison with the conventional PWM strategies is presented to evaluate their performance. Among these PWM schemes, the PDPWM provides the larger CMV output but the superior performance in the current quality and the NPP compensation. The PDPWM-based DPWM can reduce the CMV output to  $\pm V_{dc}/6$ , but the NPP compensation must depend on an additional circuit. In addition, the CMEPWM provides zero CMV output, but the linear modulation range and the NPP compensation must be traded off. The PODPWM and the proposed ZRSPWM give substituted strategies to reduce CMV output, and overcome the disadvantages of the CMEPWM, but their CMV output are reduced to only  $\pm V_{dc}/6$ . Besides, the proposed ZRSPWM can effectively avoid switching an output for more than one level compared with PODPWM, and provide better performance in NPP compensation. Finally, the laboratory test results are presented to validate the aforementioned evaluation.

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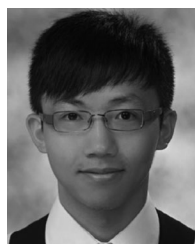
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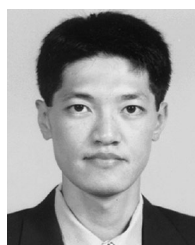
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