

# Load–Source Matching With Dielectric Isolation in High-Frequency Switch-Mode Power Supplies

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**Abstract**—This paper presents a new hybrid passive power device, denoted as the hybrid transformer, which is an improved alternative to the classical two-winding high-frequency transformer (100's kHz–MHz). The hybrid transformer is comprised of a coupled inductor topology, that provides load–source matching, denoted as the mutual branch topology, and a dielectric isolation device denoted as the multilayer capacitive isolation device. The main focus of this paper is on the design and operation of the mutual branch topology. Simulation results are shown to highlight the improved efficiency of the hybrid transformer over a conventional high-frequency transformer. Finally, the efficiency of the hybrid transformer is compared with that of a classical two-winding transformer using the same resonant converter, highlighting the improved efficiency of the hybrid transformer (up to 10% improved efficiency for light loads).

**Index Terms**—HF transformers, mutual coupling, power transformer losses, transformer windings.

## I. INTRODUCTION

INCREASING the operating frequency of power converters is desirable for the following two reasons: a reduction in the converter footprint and mass, and an increase in the power density of the device [1], [2]. In many cases, a magnetic transformer is used to provide load–source matching and/or galvanic isolation. An unwanted consequence of moving toward higher switching frequencies is a reduction in the efficiency of the magnetic transformers that are employed extensively in power converters. The decrease in the magnetic transformer efficiency is due to: 1) increased winding loss, in the form of skin and proximity effects, and 2) core loss, in the form of eddy currents and hysteresis [3]–[5]. The transformer winding loss can be reduced with the use of Litz wire or copper foil, but results in an increased manufacturing cost. The only material choices for the magnetic core of a high-frequency transformer are ferrites. At frequencies exceeding megahertz, the preferred material choice is a NiZn-based ferrite which has a permeability ranging from (3–20) [6]. Unfortunately, the disadvantages outlined above (winding loss, core loss) remain a limiting issue and are only exacerbated

by the higher frequencies of operation (megahertz range) [7], [8].

The two conventional approaches to improve the efficiency of the high-frequency transformer are: 1) changing the transformer layout, or 2) changing the magnetic materials used. The standard layouts of high-frequency transformers are the flat core or race-track topologies which have the advantage of a lower footprint, while providing similar loss to a regularly wound transformer. The other avenue taken for improving transformer efficiency has been the search for better engineered magnetic materials, while several research groups have reported improvements on different manufactured materials [9], [10], their relative permeability has not been significantly altered. In fact, the operation of many high-frequency magnetic transformers (power loss density and quality factor) does not offer a significant performance increase over air-core transformers [11]. The issues of high losses in the megahertz frequency range remains an ongoing issue for power transformers.

The design alternative proposed in this paper, denoted as the hybrid transformer (HT), is different from most other attempts at improving magnetic transformer performance because it explores the use of a different circuit architecture rather than improving on the design of the classical transformer. The main advantage offered by the proposed HT is a lower input current which results in a higher efficiency when compared to an equivalent classical transformer. The HT is comprised of a pair of coupled air-core windings denoted as the mutual branch topology (MBT), and a dielectric isolation device denoted as the multilayer capacitive isolation device (MLCID). The purpose of the MLCID is to provide galvanic isolation between the source and the load, its design and characterization is presented in a companion paper [12]. The purpose of the MBT is to provide load–source matching with a pair of coupled air-core windings. The HT is the series combination of the MBT and MLCID components.

This paper is organized as follows: Section II presents the MBT's principles of operation together with simulation results that emphasize its advantages over the classical magnetic transformer, while Section III provides an experimental test case comparing the efficiency of an HT and a two-winding magnetic transformer in a resonant power converter. Section IV conclude the paper with a summary of the paper's contents.

## II. OPERATING PRINCIPLE OF MBT

The purpose of the MBT is to provide load–source matching, and its operating principles are the focus of this section.

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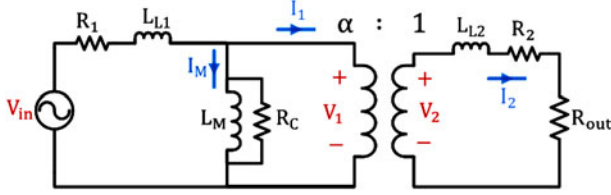


Fig. 1. Electrical circuit representation of a two-winding transformer.

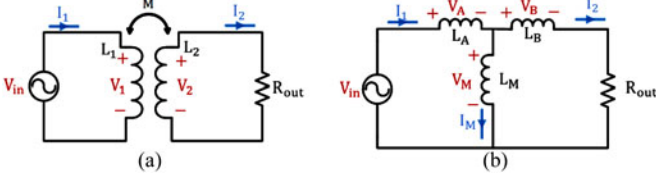


Fig. 2. (a) Coupled model of a two-winding transformer and (b) T-model equivalent representation.

### A. Equivalent Electrical Model of the Two-Winding Transformer

Fig. 1 displays the electric circuit model of the classical two-winding transformer with nonidealities included.  $L_{L1}$  and  $L_{L2}$  represent the leakage inductances of the two windings,  $R_1$  and  $R_2$  are the copper loss associated with the two windings,  $L_M$  is the magnetizing inductance branch, and  $R_c$  is the core loss. The magnetic designs presented in this paper for both the MBT and the classic two-winding transformer are air-core, hence, the core loss term will be ignored for the remainder of the paper ( $R_c=0$ ).

The coupled transformer model presented in Fig. 2(a) assumes perfect coupling ( $L_{L1} = L_{L2} = 0$ ) and ignores losses ( $R_1 = R_2 = R_c = 0$ ). The same impedance, current, and voltage transfer functions of the two-winding transformer of Fig. 2(a) can be obtained using the circuit shown in Fig. 2(b). These three component system displayed in Fig. 2(b) is known as a T-model implementation. Note that inductors  $L_A$  and  $L_B$  are not leakage inductances, they represent standalone components, and as such, the T-model implementation should not be confused with the transformer electrical model representation referred to the primary or secondary sides. To obtain the same transfer functions, the three discrete components of the T-model need to have the following inductance values:

$$L_A = L_1 - M \quad (1)$$

$$L_B = L_2 - M \quad (2)$$

$$L_M = M. \quad (3)$$

Note that if good coupling is assumed ( $M \approx \sqrt{L_1 \cdot L_2}$ ), then  $L_B$  will have a negative value for a step-down configuration, and  $L_A$  will have a negative value for a step-up configuration. For a practical implementation, the negative inductance component will be realized using a capacitive element.

### B. Classical Two-Winding Transformer Equivalent Circuit Model

The analysis of the performance of a two-winding magnetic transformer and a T-model implementation presented in this

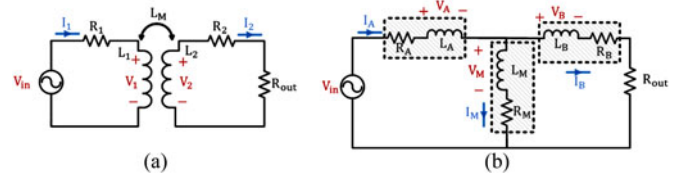


Fig. 3. (a) Two-winding transformer with winding loss and (b) practical T-model implementation represented by individual inductors.

section will only take into consideration winding losses. The purpose of this analysis is to compare the power loss and the efficiency of a T-model implementation and a two-winding magnetic transformer.

Fig. 3(a) shows the magnetic transformer with winding loss, assuming perfect coupling, while Fig. 3(b) displays the circuit diagram of the physical T-model implementation (the shaded boxes represent individual physical components). The electrical characteristics of the two-winding transformer displayed in Fig. 3(a) can be described with the following equation:

$$\begin{bmatrix} V_{in} \\ 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} -R_1 & 0 & 1 & 0 \\ 0 & -(R_2 + R_{out}) & 0 & 1 \\ j\omega L_1 & j\omega M & -1 & 0 \\ j\omega M & j\omega L_2 & 0 & -1 \end{bmatrix} \cdot \begin{bmatrix} I_1 \\ I_2 \\ V_1 \\ V_2 \end{bmatrix} \quad (4)$$

where the winding resistances  $R_1$  and  $R_2$  and winding self-inductances  $L_1$  and  $L_2$  are determined, based on (5) and (6), respectively

$$L_i = N_i^2 \cdot K_c \quad (5)$$

$$R_i = N_i \cdot R_{MLT}. \quad (6)$$

The parameter  $K_c$  represents the inverse reluctance of the magnetic medium and it is equal to

$$K_c = \frac{\mu_r \mu_0 A_c}{l_c} \quad (7)$$

while  $R_{MLT}$  represents the per-turn resistance of the windings, which is assumed to be the same for both windings of the two-winding transformer.

The T-model implementation presented in Fig. 3(b) can be described with the following equation:

$$\begin{bmatrix} V_{in} \\ 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} R_A & R_B & 1 & 1 \\ j\omega L_A & 0 & -1 & 0 \\ 0 & j\omega L_M & 0 & -1 \\ Z_1 & Z_2 & 0 & -1 \end{bmatrix} \cdot \begin{bmatrix} I_A \\ I_M \\ V_A \\ V_M \end{bmatrix} \quad (8)$$

where  $Z_1 = j\omega L_B + R_B + R_{out}$  and  $Z_2 = -(j\omega L_B + R_B + R_M + R_{out})$ . The inductance values of the three discrete components ( $L_A$ ,  $L_M$ ,  $L_B$ ) are given by (1)–(3). The resistances of the three components are obtained with the help of (5) and (6)

$$R_i = \sqrt{\frac{L_i}{K_c}} \cdot R_{MLT} \quad (9)$$

where the index “i” can be replaced with either A, B, or C.

Using the same  $K_c$  and  $R_{MLT}$  values in (5), (6), and (9) ensures that the resistance associated with each component of the

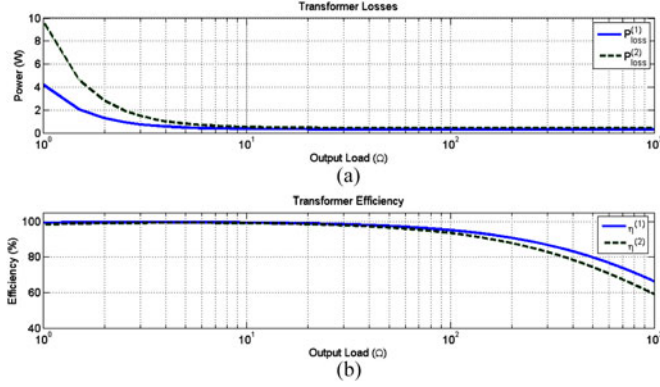


Fig. 4. (a) Simulated power loss and (b) simulated efficiency as a function of output load for the two-winding transformer and the T-model implementation—semilog plots.

TABLE I  
SIMULATION PARAMETERS OF THE TWO-WINDING TRANSFORMER AND T-MODEL AT 100 KHZ

| Simulation parameters |             |           |              |
|-----------------------|-------------|-----------|--------------|
| $V_{in}$              | 100-V RMS   | $f_0$     | 100 kHz      |
| $N_1$                 | 400         | $N_2$     | 100          |
| $K_c$                 | 2.5 nH/turn | $R_{MLT}$ | 0.05 mΩ/turn |
| $L_1$                 | 400 μH      | $R_1$     | 20 mΩ        |
| $L_2$                 | 25 μH       | $R_2$     | 5 mΩ         |
| $L_A$                 | 300 μH      | $R_A$     | 17.3 mΩ      |
| $L_B$                 | -75 μH      | $R_B$     | 8.7 mΩ       |
| $L_M$                 | 100 μH      | $R_M$     | 10 mΩ        |

T-model implementation is proportional to the resistance associated with the windings of the magnetic transformer. The total losses of the two-winding transformer [ $P_{loss}^{(1)}$ ] and the practical T-model implementation [ $P_{loss}^{(2)}$ ] can thus be meaningfully compared based on the following two equations:

$$P_{loss}^{(1)} = R_1 \cdot |I_1|^2 + R_2 \cdot |I_2|^2 \quad (10)$$

$$P_{loss}^{(2)} = R_A \cdot |I_A|^2 + R_B \cdot |I_B|^2 + R_M \cdot |I_M|^2. \quad (11)$$

Fig. 4 presents (a) the total losses and (b) the efficiency of the two-winding transformer (solid line), and of the T-model implementation (dashed line), as a function of output load, for the parameters presented in Table I. The losses obtained for the equivalent T-model are consistently larger across the load spectrum, when compared to the two-winding transformer. This is because the total resistance of the three inductors is larger than the total resistance of the two-winding transformer and because of the large current in the parallel inductor branch  $I_M$ .

### C. Mutual Branch Topology

An implementation of the T-model using discrete components has larger losses than the actual two-winding transformer, as shown in the previous section. However, the T-model implementation can be modified to include mutual coupling between the two inductors in order to reduce losses and increase system efficiency. By selecting an appropriate value of the inductor magnitudes and mutual coupling coefficient, the desired voltage step-up or step-down ratio can be obtained. The circuit

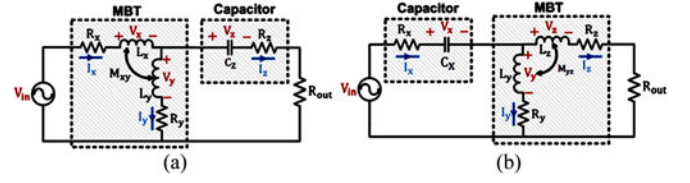


Fig. 5. Circuit diagram for the practical implementation of (a) step-down MBT and (b) step-up MBT.

TABLE II  
SIMULATION PARAMETERS OF THE MBT FOR A 4:1 STEP-DOWN CONFIGURATION AT 100 KHZ

| Simulation parameters |         |          |          |
|-----------------------|---------|----------|----------|
| $L_x$                 | 330 μH  | $R_x$    | 18.2 mΩ  |
| $L_y$                 | 40 μH   | $R_y$    | 6.3 mΩ   |
| $k_{xy}$              | 0.9     | $M_{xy}$ | 103.4 μH |
| $L_z$                 | -300 μH | $R_z$    | 17.3 mΩ  |

representation of this new proposed model, referred to as the MBT is shown in Fig. 5, and the set of equations describing the behavior of the system is provided below

$$\begin{bmatrix} V_{in} \\ 0 \\ 0 \\ 0 \end{bmatrix} = \begin{bmatrix} R_x & R_y & 1 & 1 \\ j\omega L_x & j\omega M_{xy} & -1 & 0 \\ j\omega M_{xy} & j\omega L_y & 0 & -1 \\ Z_a & Z_b & 0 & -1 \end{bmatrix} \cdot \begin{bmatrix} I_x \\ I_y \\ V_x \\ V_y \end{bmatrix} \quad (12)$$

where  $Z_a = j\omega L_z + R_z + R_{out}$  and  $Z_b = -(j\omega L_z + R_z + R_y + R_{out})$ .

Note that the impedance matrix of (12) is similar to the one shown in (8) that is used to describe the T-model operation. The main difference is the  $j\omega M_{xy}$  mutual coupling term which appears in the impedance matrix. Equation (13) shows the expression for the computed MBT power loss

$$P_{loss}^{(3)} = R_x \cdot |I_x|^2 + R_y \cdot |I_y|^2 + R_z \cdot |I_z|^2. \quad (13)$$

The equivalent winding resistance of the three inductors is computed in a similar fashion to the equivalent resistances of the T-model [see (9)].

The MBT parameters displayed in Table II are for a 4:1 step-down implementation at 100 kHz and  $R_{MLT}$  is set to be the same as for the two-winding transformer and T-model implementation, whose parameters are shown in Table I.

A load sweep and time domain simulations were performed in order to compare the efficiency of the two-winding transformer, T-model practical implementation, and MBT, using the parameters displayed in Tables I and II. Note that the same inverse reluctance  $K_c$  and resistance per mean length turn  $R_{MLT}$  is used for all three implementations to ensure a fair comparison.

As seen from Tables I and II, the resistances associated with elements  $L_x$ ,  $L_y$ , and  $L_z$  are not lower in magnitude than for the two-winding transformer, which would suggest the MBT total losses equal to, or higher, than the two-winding transformer. However, the efficiency of the two-winding transformer, T-model implementation, and MBT as a function of load shown in Fig. 6 highlights the fact that the MBT provides better efficiency over the two-winding transformer and T-model. The main

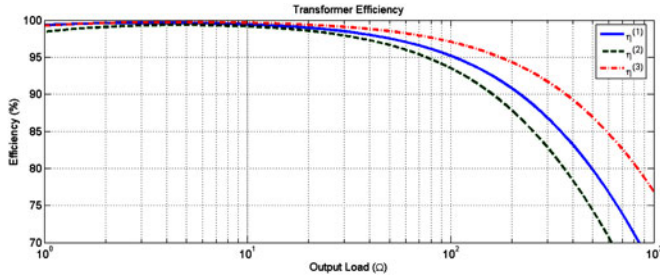


Fig. 6. Simulated efficiencies of the three models as a function of output load: the two-winding model ( $\eta^{(1)}$ ), the T-model ( $\eta^{(2)}$ ) and the MBT ( $\eta^{(3)}$ )—semilog plot.

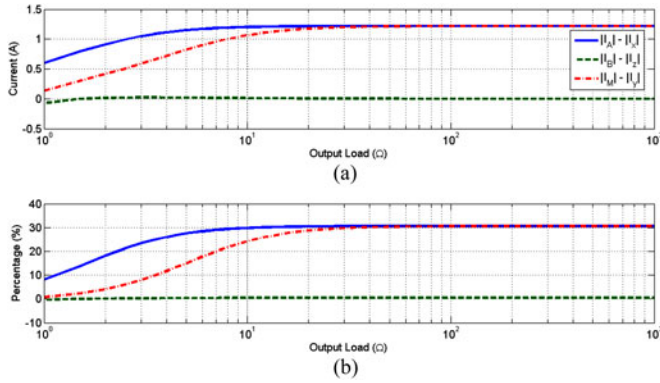


Fig. 7. Simulated difference between the current magnitudes in the T-model and MBT: (a) magnitude and (b) percentage difference; solid line is the difference in input currents, dashed line is the output current difference, and dash-dot line is the parallel branch current difference—semilog plots.

reason for the increased efficiency and decreased total losses of the MBT is the lower input current magnitudes, when compared to the other two models. Fig. 7 highlights this important advantage of the MBT implementation, the magnitude of the currents flowing through the inductor network is lower for the MBT, when compared to the T-model implementation. While efficiencies for large loads are similar for the given parameters, there is a clear advantage of the MBT in terms of losses for light loads (note that the magnitude of the input and parallel branch currents in Fig. 7 are 30% higher for the T-model implementation in comparison with the MBT). The difference in output currents for the MBT and T-model implementation is close to zero (see the dashed line in Fig. 7), as expected. This lower input current is also highlighted with the help of time domain simulations performed with the help of MATLAB Simulink and the SimPowerSystems Library. Fig. 8 displays the plot of the relevant currents for the three discussed models as a function of time for an output load of 2.5 Ω and a sinusoidal voltage source. Observe that the input current for the MBT implementation is slightly lower when compared to the input current of the two-winding transformer and T-model implementation (upper plot of Fig. 8).

Table III displays a new set of parameters for the three different models (two-winding transformer, T-model implementation, and MBT) used for a new set of simulations performed at 5 MHz. Fig. 9 displays the efficiency as a function of load for the three

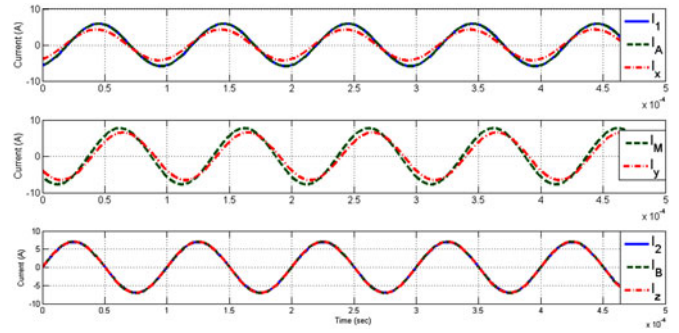


Fig. 8. Time domain simulation of the model currents for a 2.5-Ω load.

TABLE III  
SIMULATION PARAMETERS FOR A 4:1 TRANSFORMER AT 5 MHz

| Simulation parameters |              |           |           |
|-----------------------|--------------|-----------|-----------|
| $V_{in}$              | 40 V RMS     | $f_0$     | 5 MHz     |
| $N_1$                 | 40           | $N_2$     | 10        |
| $K_c$                 | 0.25 nH/turn | $R_{MLT}$ | 5 mΩ/turn |
| $L_1$                 | 400 nH       | $R_1$     | 200 mΩ    |
| $L_2$                 | 25 nH        | $R_2$     | 50 mΩ     |
| $L_A$                 | 300 nH       | $R_A$     | 173 mΩ    |
| $L_B$                 | -75 nH       | $R_B$     | 87 mΩ     |
| $L_M$                 | 100 nH       | $R_M$     | 100 mΩ    |
| $L_x$                 | 300 nH       | $R_x$     | 173 mΩ    |
| $L_y$                 | 50 nH        | $R_y$     | 63 mΩ     |
| $k_{xy}$              | 0.7          | $M_{xy}$  | 98.6 nH   |
| $L_z$                 | -100 nH      | $R_z$     | 100 mΩ    |

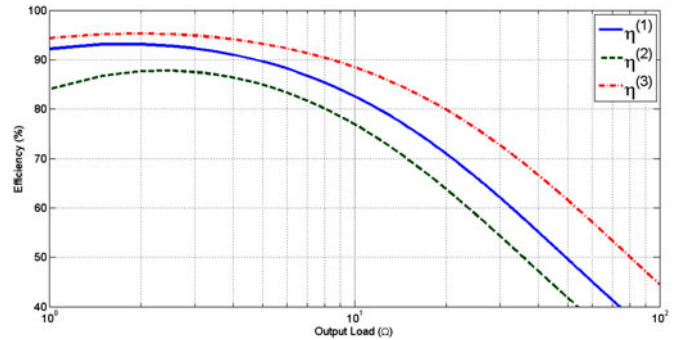


Fig. 9. Simulated efficiency of the 4:1 step-down implementations at 5 MHz as a function of output load—semilog plots.

models operated at 5 MHz. Note that the MBT implementation has higher efficiencies than the two-winding transformer and T-model implementation when operated at higher frequencies (megahertz range).

A MBT step-up configuration can be obtained by switching the input and output terminals of the step-down configuration. The results of a 1:4 step-up configuration simulation are presented in Fig. 10, for the same design parameters outlined in Table III. As with the previous example (see Fig. 9), the MBT has a higher efficiency than the two-winding transformer and T-model implementation, especially for lighter output loads (higher equivalent output resistance).

In summary, the MBT is able to provide higher efficiency for the entire simulated load range (1–100 Ω), when compared to

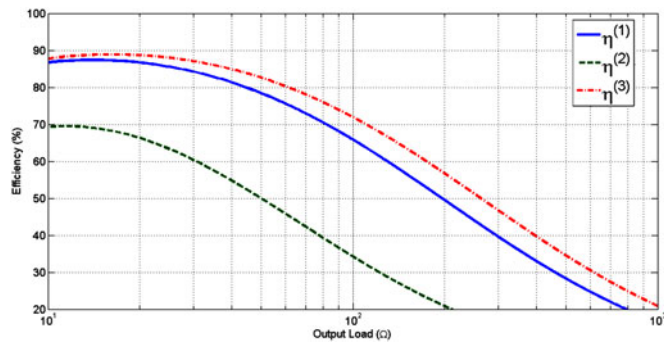


Fig. 10. Simulated efficiency of 1:4 step-up models at 5 MHz as a function of output load.

the two winding transformer, for both the step-up and step-down configurations. The efficiency advantage of the MBT is more pronounced for lighter loads and higher operating frequencies (megahertz rather than 100s of kilohertz range), where simulation results show a disparity as large as 10% between the efficiency of the MBT and two-winding transformer.

### III. PCB AIR CORE WINDING IMPLEMENTATION

The implementation of the MBT was chosen to be an air-core toroidal winding topology. A coreless topology was chosen in order to eliminate the core loss dynamics from the head-to-head comparison between the MBT and classical transformer, and because of the high operating frequency (1 MHz). We have opted for windings constructed on a PCB due to the ease of customization available. Thus, air-core PCB windings were constructed by interconnecting the top and bottom traces through hole vias.

The electric and magnetic fields generated within and around the PCB air-core winding were simulated with COMSOL Multiphysics 4.3, a finite element analysis software package. These simulations revealed that the magnetic field is concentrated within the toroidal structure (between the top and bottom PCB traces and between the inner and outer vias), and that the equivalent inductance of the PCB air-core winding is close to the analytically computed value. As an example, Fig. 11(a) and (b) displays the magnetic field lines for a 20-turn, air-core PCB inductor, while Fig. 11(c) displays the normalized magnetic field density for a vertical cross section of the winding. Note that the field is concentrated around the inner radius of the toroid.

To test the PCB air-core windings used for the MBT and two-winding transformer implementations, we have manufactured several windings on a PCB (standalone and mutually coupled windings), as shown in Fig. 12. The purpose of manufacturing PCB air core windings is to compare the theoretical and experimentally measured inductance and resistance values. For both the standalone windings and the MBT configurations, we have built two implementations: one where the outer via radius is equal to the inner via radius, and one where the outer via radius is three times larger than the inner via radius. These two types of implementations were realized in order to test the impact of the copper surface area on the inductance and resistance of the winding.

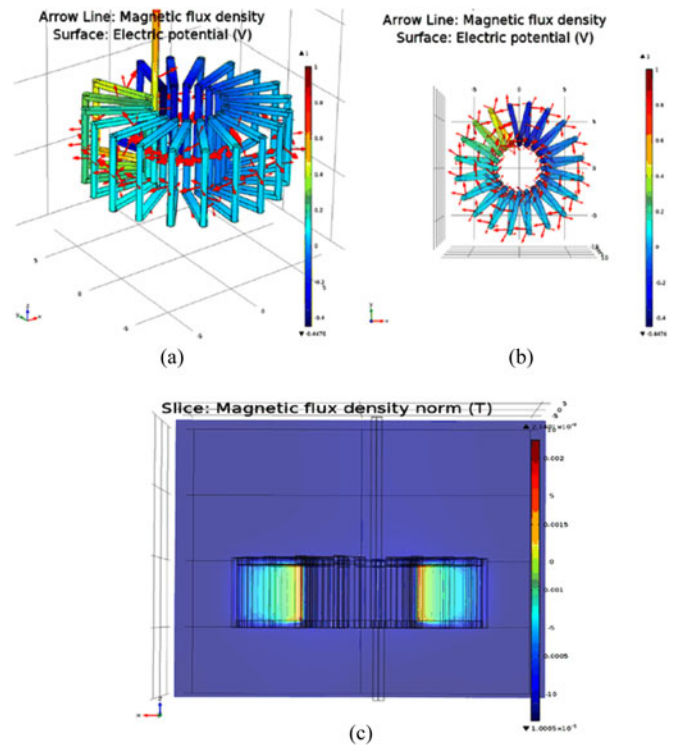


Fig. 11. COMSOL 4.3 simulation results for 20 turn air-core inductor: (a) magnetic field lines—perspective view, (b) magnetic field lines—top view, and (c) normalized magnetic field density—vertical cross section.

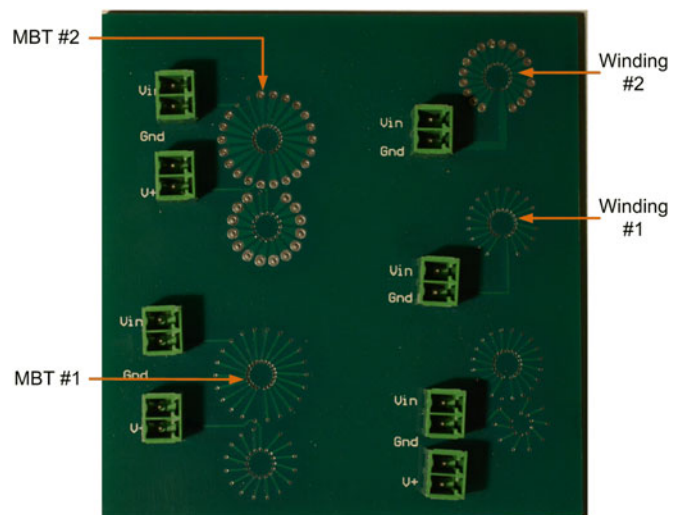


Fig. 12. Single and coupled PCB air-core windings.

For the two standalone windings in Fig. 12 (denoted as Winding #1 and Winding #2), the inductance associated with both windings was estimated to be approximately 230 nH. The equivalent resistance of the windings is estimated with a per turn resistance model ( $R_{turn}$ ). For Winding #1, the total equivalent resistance is 62 m $\Omega$  at 100 kHz and 104 m $\Omega$  at 1 MHz. Similarly, for Winding #2, the total resistance is equal to 54 m $\Omega$  at 100 kHz and 84 m $\Omega$  at 1 MHz, which is a decrease in total resistance by approximately 20 m $\Omega$  at 1 MHz.

TABLE IV  
MEASUREMENTS FOR TWO STANDALONE AIR-CORE PCB WINDINGS

| N=20, $r_{in} = 2.5$ mm, $r_{out} = 6.5$ mm |          |                  |       |                  |
|---|----------|------------------|-------|------------------|
| freq  | $L_1$ nH | $R_1$ m $\Omega$ | $L_2$ | $R_2$ m $\Omega$ |
| 100 kHz                                     | 310      | 80               | 304   | 72               |
| 400 kHz                                     | 306      | 94               | 302   | 86               |
| 1 MHz                                       | 300      | 130              | 300   | 117              |
| 2 MHz                                       | 298      | 163              | 295   | 144              |
| 10 MHz                                      | 305      | 312              | 294   | 291              |

TABLE V  
IMPEDANCE MEASUREMENTS FOR TERMINALS  $V_{IN} - V_{GND}$

| freq    | $L_{eq-1}$ | $R_{eq-1}$     | $L_{eq-2}$ | $R_{eq-2}$ m $\Omega$ |
|---------|------------|----------------|------------|-----------------------|
| 100 kHz | 582 nH     | 274 m $\Omega$ | 612 nH     | 320 m $\Omega$        |
| 400 kHz | 558 nH     | 316 m $\Omega$ | 600 nH     | 363 m $\Omega$        |
| 1 MHz   | 542 nH     | 363 m $\Omega$ | 589 nH     | 391 m $\Omega$        |
| 2 MHz   | 536 nH     | 447 m $\Omega$ | 577 nH     | 425 m $\Omega$        |
| 10 MHz  | 544 nH     | 720 m $\Omega$ | 586 nH     | 660 m $\Omega$        |

Impedance measurements were performed with the help of the 4275A LCR meter for the standalone windings shown in Fig. 12. The obtained results are displayed in Table IV. The inductance values recorded with the LCR meter are approximately 70–80 nH larger for both the windings. This difference between theoretical and measured inductance is attributed to the inductance introduced by the input/ground traces together with the leads from the input connector to the measurement device (the inductance of a connector and leads was approximately 40–50 nH in a standalone measurement). The reduction in total resistance for Winding #2 is lower than predicted by the per turn model (13 m $\Omega$  at 1 MHz instead of 20 m $\Omega$ ), which suggests that an increase in the outer via radius will have less of an impact on the total winding resistance.

The MBT implementations seen in Fig. 12 (denoted as MBT #1 and MBT #2) are for a 4:1 step-down configuration. The design parameters are:  $L_x = 300$  nH,  $L_y = 50$  nH,  $k_{xy} = 0.7$ , where  $L_x$  is the series inductor,  $L_y$  is the parallel inductor, and  $k_{xy}$  is the mutual coupling coefficient between the two windings. We have performed impedance measurements with the LCR meter between the  $V_{in}$  and  $V_{gnd}$  terminals. The expected equivalent measured inductance is equal to

$$L_{eq} = L_x + 2k_{xy}\sqrt{L_x L_y} + L_y \approx 520 \text{ nH}. \quad (14)$$

The experimental measurements are presented in Table V. The measured inductance values are larger than the theoretical values (520 nH) because of the additional inductance associated with the input traces and the connectors, and because of the unaccounted leakage inductance. This is similar to the standalone winding case and is as expected, since the geometry of the connector and connector leads is the same.

The two impedance tests presented in this section for the standalone and mutually coupled windings suggest that there is an agreement between the theoretical impedance values and the experimental results obtained for a given air-core PCB winding configuration.

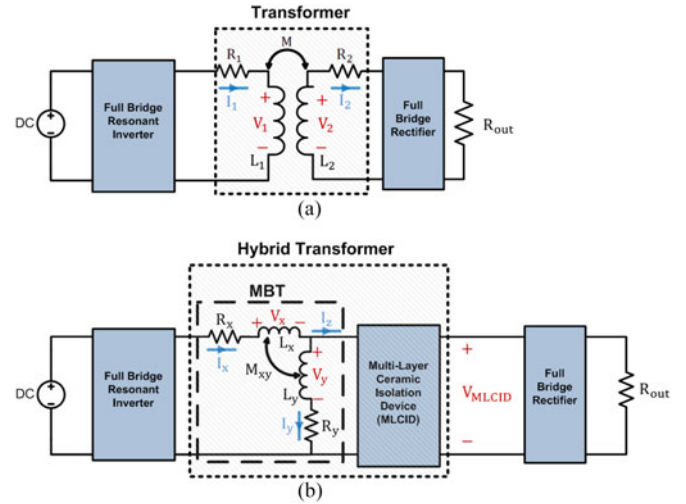


Fig. 13. Diagram of converter with (a) classical transformer and (b) MBT plus MLCID.

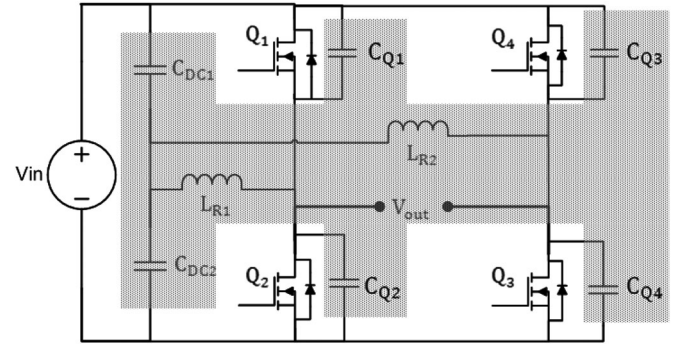


Fig. 14. Full-bridge resonant inverter topology used for the two power converters.

#### IV. RESONANT CONVERTER IMPLEMENTATION

Experiments were performed to validate the simulation results and highlight the improved efficiency of the HT in comparison to the classical two-winding transformer. Two resonant converters were built on the same PCB, one converter has a two-winding air-core transformer with a 4:1 step-down ratio, while the other converter uses the MBT-MLCID hybrid to provide the required galvanic isolation and 4:1 step-down configuration. Fig. 13 displays the circuit setup for the two resonant converters with (a) two winding magnetic transformer and (b) HT (MBT and MLCID in series). The full-bridge resonant converters are completely identical. This is to ensure that the comparison made between the efficiency of the two winding transformer and the MBT-MLCID hybrid component is fair. The converter with the HT can be separated into three components of interest which will be further detailed: 1) the full-bridge resonant inverter, 2) the MBT, and 3) the MLCID.

##### A. Full-Bridge Resonant Inverter

The electrical circuit of the full-bridge resonant inverter, for both converters shown in Fig. 13, is displayed in Fig. 14. For the full-bridge inverter comprised of MOSFETs  $Q_1$ – $Q_4$ , zero-voltage switching is achieved with the help of an auxiliary circuit shown

TABLE VI  
TOROIDAL AIR-CORE INDUCTOR NETWORK SPECIFICATIONS

|             |                  |         |                  |                 |
|-------------|------------------|---------|------------------|-----------------|
| Transformer | $h_{\text{via}}$ | 3.1 mm  | $L_1$            | 1200 nH         |
|             | $r_{\text{in}}$  | 5 mm    | $L_2$            | 75 nH           |
|             | $r_{\text{out}}$ | 17.5 mm | M                | 300 nH          |
|             | $r_{\text{via}}$ | 0.25 mm | $R_{\text{MLT}}$ | 13.3 m $\Omega$ |
| MBT         | $h_{\text{via}}$ | 3.1 mm  | $L_x$            | 1000 nH         |
|             | $r_{\text{in}}$  | 5 mm    | $L_y$            | 110 nH          |
|             | $r_{\text{out}}$ | 17.5 mm | $M_{xy}$         | 300 nH          |
|             | $r_{\text{via}}$ | 0.25 mm | $R_{\text{MLT}}$ | 13.3 m $\Omega$ |

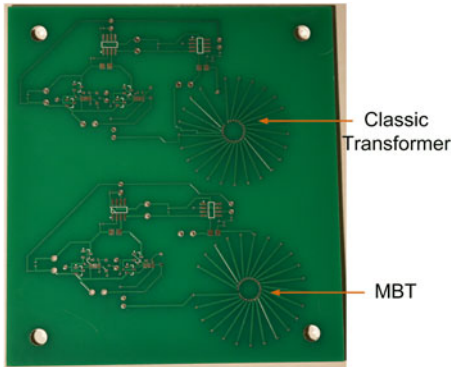


Fig. 15. PCB realization of the full-bridge resonant inverter with the magnetic transformer and the full-bridge resonant inverter with the MBT.

in the shaded regions of Fig. 14. Further details on this resonant converter switching scheme can be found in [13]. The legs of the full-bridge resonant converter were controlled by two half-bridge gate drivers. The half-bridge gate drivers were controlled with phase shifted gating signals generated at 1 MHz, with the help of an Altera DE2 board.

### B. MBT Implementation

A classical two-winding transformer and MBT air-core structures were realized by utilizing 3oz copper traces on the bottom and top surfaces of a 3-mm-thick PCB board. Windings were constructed by interconnecting the top and bottom traces with 0.5 mm diameter through hole vias.

The MBT and two-winding transformer specifications for a 4:1 step-down ratio are presented in Table VI; note that all relevant geometrical parameters (height and radius of vias, inner and outer toroidal radii) for the two-winding transformer and MBT are identical to ensure a fair comparison. The PCB of the two converters designed and built is shown in Fig. 15. The two spirals to the right of Fig. 15 are the two-winding transformer and the MBT air-core PCB implementations whose parameters are specified in Table VI. The computed resistance associated with winding  $L_1$  is approximately 540 m $\Omega$ , while the resistance associated with  $L_2$  is approximately 150 m $\Omega$  (for the two-winding transformer). The resistance associated with winding  $L_x$  is equal to 470 m $\Omega$  while the resistance associated with  $L_y$  is approximately 230 m $\Omega$  (for the MBT).

### C. MLCID Implementation

The capacitive isolation was realized with the help of a MLCID, which was introduced in a previous paper [12]. The

TABLE VII  
MLCID PARAMETERS

|  |                             |                               |        |
|--|-----------------------------|-------------------------------|--------|
| Footprint (mm)   | 10 $\times$ 10 $\times$ 6.5 | Lead radius                   | 2 mm   |
| Electr. (Cr/Au)  | 50/200 nm                   | # of plates                   | 20     |
| $\tan\delta$ (Alum)                                    | 0.15%                       | Alum- $\epsilon_{\text{low}}$ | 9      |
| $\tan\delta$ (BST)                                     | 0.68%                       | BST- $\epsilon_{\text{high}}$ | 1300   |
| Thickness (BST)  | 150 $\mu\text{m}$           | Rated voltage                 | 300 V  |
| Thickness (Alum)                                       | 500 $\mu\text{m}$           | Rated current                 | 2 A    |
| $\Delta\epsilon_{\text{high}}$ 0–70 $^{\circ}\text{C}$ | 15%                         | $V_{\text{break}}$            | 1.2 kV |

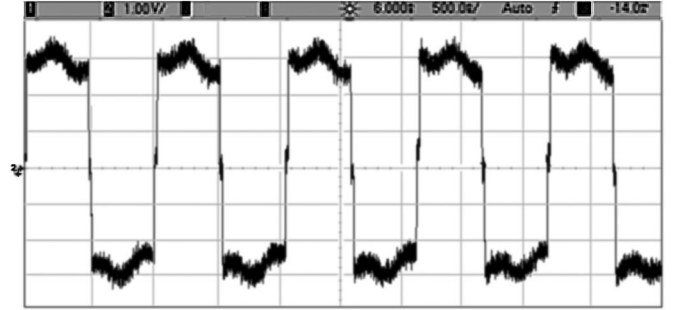


Fig. 16. Voltage at the MLCID output terminals for a 20- $\Omega$  load, for the HT implementation; 1 V/div, 500 ns/div.

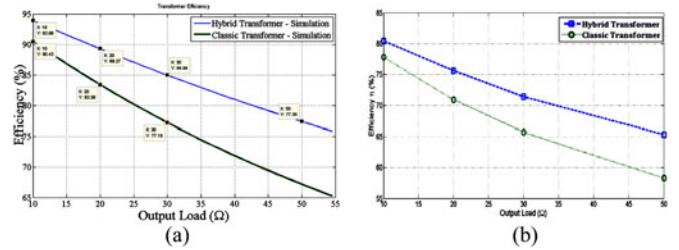


Fig. 17. Efficiency measurements for the classic two-winding transformer and the HT: (a) simulation and (b) experimental results.

purpose of the MLCID is to provide galvanic isolation at high frequencies through capacitive coupling while achieving high transfer power efficiency. The relevant parameters of the MLCID are shown in Table VII.

### D. Efficiency Results

Both converters shown in Fig. 13 run simultaneously at an operating frequency of 1 MHz. Fig. 16 displays the voltage at the MLCID output terminals, for a 12-V dc input with a 20- $\Omega$  output load, for the HT implementation. The MLCID output voltage has a magnitude of approximately 3 V, which confirms the 4:1 ratio of the obtained with the MBT-MLCID hybrid component.

Fig. 17(a) displays the simulated efficiency results obtained with the setup parameters, and Fig. 17(b) displays the experimental results. The converters were operated at four different output loads, and the overall converter efficiency was computed for each separate implementation. The experimental efficiencies were obtained by measuring the voltage drop across the output load, computing the output power, and dividing it by the total input power available from the input power supply. Note that the efficiency of the experimental results is lower than the simulation results due to the additional power loss of the

resonant converters and connector leads which were not included in the simulation results. The efficiency of both models drops for increasing resistance because the total power delivered scales inversely with the output resistance, but the power loss of the converter does not.

Also note that while the efficiencies are relatively low for both topologies (mainly due to the increased resistance associated with the copper traces and converter losses), the HT has a better overall efficiency when compared to the two-winding magnetic transformer, especially for lighter loads. As detailed in Section II-C, the increased efficiency is due to the lower magnitude of the input current for the MBT topology when compared to the two-winding transformer.

## V. CONCLUSION

This paper has presented an alternative design to the classical high-frequency transformer denoted as the HT. The HT topology provides load–source matching with the MBT and galvanic isolation with the MLCID. An efficiency comparison was made between the classical two winding transformer and the HT. The simulation results presented show that the HT is able to provide improved efficiency (as large as 2–3% for high load and 10% for low load) over the conventional two-winding high-frequency transformer. This improved efficiency is mainly due to the reduced input current magnitude of the MBT when compared to the two-winding transformer, which becomes even more pronounced as the operating frequency is increased. These simulation results were confirmed experimentally using two identical resonant converters—one operated with the HT, comprised of the MBT and MLCID components, and one operated with the classic two-winding magnetic transformer.

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